

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
27 January 2005 (27.01.2005)

PCT

(10) International Publication Number
WO 2005/007226 A1

(51) International Patent Classification⁷: **A61M 15/00**

(21) International Application Number:
PCT/GB2004/003058

(22) International Filing Date: 13 July 2004 (13.07.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
60/487,493 14 July 2003 (14.07.2003) US

(71) Applicant (for all designated States except US): **NEO-LAB LIMITED** [GB/GB]; 57 High Street, Odiham, Hants RG29 1LF (GB).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **I-CHE LEE, James** [US/US]; 7220 Long River Drive, Sacramento, CA 95831 (US). **SAIED, Reza** [US/US]; 4898 Kipling Drive, Carmichael, CA 95608 (US). **THOMPSON, Glen, M.** [US/US]; 7833 Sungarden Drive, Citrus Heights, CA 95610 (US).

(74) Agents: **WAIN, Christopher, Paul**, et al.; A. A. Thornton & Co., 235 High Holborn, London WC1V 7LE (GB).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

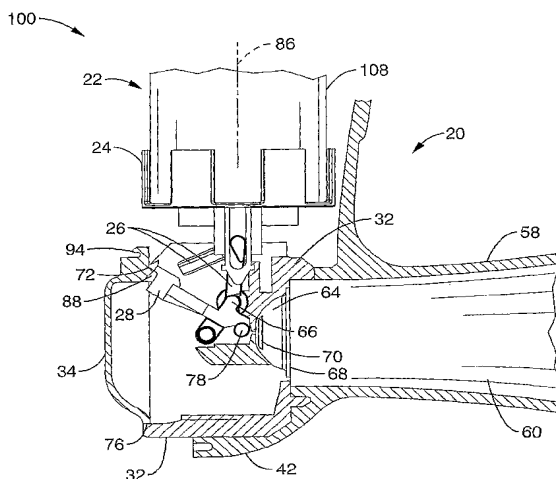
(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

[Continued on next page]

(54) Title: INHALER APPARATUS



(57) Abstract: A device (20) is disclosed for dispensing a fluid supplied from an external fluid source (22). The device (20) comprises a transducer (32) adapted to receive a fluid from the fluid source, and a collapsible linkage coupling the transducer (32) and the fluid source (22). The linkage has a collapsible joint (66) inhibiting discharge of the fluid source (22) when in a locked orientation. The device (20) further comprises a moveable member coupled to the linkage such that inhalation forces on the device cause the linkage to collapse thereby discharging the fluid from the fluid source (22). The device (20) may further include a dose counter coupled to the fluid source (22) for registering the amount of doses administered from the fluid source.

WO 2005/007226 A1



For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

INHALER APPARATUS

[0001] This invention pertains generally to metered dose inhalers and more specifically, to a metered dose inhaler with a breath actuated delivery mechanism and dose counter.

Inhalers are commonly used to deliver a wide range of medicaments to the bronchial passages, lungs and bloodstream of the user. Typical inhalers hold a container of pressurized medicament and propellant that is actuatable, generally by compression, to deliver a dose of medicament through a mouthpiece to the patient.

[0002] It is generally desirable for the dose of medication to be dispensed at the same time that the patient inhales air to permit the majority of medication to enter the lung rather than the mouth or esophagus. A number of inhalers have been developed that use breath actuated devices to automatically initiate the discharge of the medicament from the container when the patient inhales. Many of these devices, such as U.S. Patent No. 5,069,204 to Smith et al., use latching mechanisms that require a considerable amount of air pressure to release the medicament. These higher release pressures lead to difficulty of use, and discharge at non-optimal points in the patient's breath cycle.

[0003] It is therefore an object of the present invention to provide a breath-actuated inhaler having a controllable release mechanism that is sensitive to the inhalation forces of the user to provide synchronous air entrainment and medicament delivery. It is further an object of the present invention to provide a simple and reliable dose counter responsive to discharge of the medicament container.

According to one aspect of the invention, an apparatus is provided for dispensing a first fluid supplied from an external fluid source comprising a transducer adapted for receiving the first fluid from the fluid source, wherein translation of a portion of the fluid source along a first axis releases the first

fluid into the transducer. The apparatus will generally have a loading member coupled to the fluid source to impose a biasing force to the fluid source along the first axis.

[0004] In all cases, the apparatus has a linkage coupling the transducer and the fluid source, the linkage having a collapsible joint inhibiting translation of the fluid source in the first axis when the collapsible joint is oriented in a first position, and allowing translation of the fluid source in the first axis when the collapsible joint is oriented in a second position. The apparatus further comprises a moveable member coupled to the linkage, the moveable member responsive to an inhalation force exerted on the moveable member, the inhalation force causing the moveable member to shift the collapsible joint from the first position to the second position, thereby allowing translation of a portion of the fluid source in the first axis from a stowed position to a discharge position to discharge the first fluid into the transducer.

[0005] In preferred embodiments, the transducer further comprises one or more vents to entrain the first fluid with a second fluid. Additionally, there may be a plug coupled to the transducer. Ideally, the plug is retained in a first chamber of the transducer and has a bluff surface such that the axis of the bluff surface is perpendicular to the first axis.

[0006] The apparatus of the present invention has an inhalation horn coupled to the transducer. The inhalation horn has a second chamber positioned along a second axis, wherein the second chamber is in communication with the first chamber via an outlet positioned at a first end of the second chamber. Suction on the inhalation horn by the user causes an inhalation force on the moveable member. In many embodiments, the second axis is perpendicular to the first axis. Generally, the second chamber has an internal cross section that increases from the first end to a second end forming an opening in the horn. In some embodiments, the internal cross section of the second chamber is parabolic.

[0007] Typically, the moveable member comprises a flap rotatably mounted to the transducer, wherein the flap rotates in response to the inhalation force.

The flap is generally configured to rotate from a first orientation retaining the collapsible joint in the first position, to a second orientation allowing the collapsible joint to move to the second position as a result of the force applied in the first axis. Usually the device includes a flap spring coupled to the flap and the transducer to return the flap from the second orientation to the first orientation after the inhalation force has subsided.

[0008] In a preferred embodiment, the linkage comprises an upper link and a lower link, the upper link and the lower link rotatably attached to form the collapsible joint, a first end of the lower link rotatably housed in the transducer. A second end of the lower link is coupled to the flap and the mating surfaces of the lower link and the flap are configured so that the lower link contacts the flap to retain the collapsible joint in the first position when the flap is in the first orientation. When the flap is in the second orientation, the lower link is free to advance past the flap to allow the collapsible joint to move to the second position. In a preferred embodiment, a reset spring is coupled to the lower link to return the collapsible joint from the second position to the first position.

[0009] In some embodiments, a container holder is configured to receive a first end of the fluid source, wherein the container holder is coupled to the upper link. The container holder further comprises one or more protrusions.

[0010] Preferably, a dust cover is pivotably coupled to the transducer. The dust cover covers the horn opening in a first orientation, and allows access to the horn opening in a second orientation. In a preferred embodiment, the dust cover comprises one or more cams that are configured to contact the one or more protrusions on the container holder upon rotation of the dust cover from the second orientation to the first orientation, thereby advancing the container holder and fluid source from the discharge position to the stowed position.

[0011] In an alternative embodiment, the moveable member comprises a diaphragm mounted to the transducer, wherein a central portion of the diaphragm moves in response to the inhalation force. In this configuration,

the collapsible joint is coupled to the central portion of the diaphragm, so that the inhalation force deflects the central portion of the diaphragm to orient the collapsible joint from the first position to the second position.

[0012] In another aspect of the invention, the apparatus comprises a dose counter coupled to the fluid source. Ideally, the dose counter is responsive to motion of the fluid source in the first axis to count each dose of fluid released from the fluid source.

[0013] In one embodiment, the dose counter further comprises a first wheel having a plurality of teeth along its perimeter, the plurality of teeth positioned to rotationally advance the first wheel in response to movement of the fluid source along the first axis. A second wheel positioned adjacent the first wheel, the second wheel having markings for indicating the number of doses discharged from the fluid source. The first wheel is preferably configured to engage the second wheel such that the second wheel rotates at a scaled movement in relation to the first wheel.

[0014] The apparatus may further comprise a sleeve configured to house a portion of the fluid source, wherein the sleeve has a protrusion that contacts the teeth of the first wheel to rotationally advance the first wheel as the fluid source is advanced in the first axis. The loading member may also have a spring coupled to the sleeve, wherein the spring provides a compressive force to the fluid source to bias the fluid source to move in the first axis.

[0015] In some embodiments, the apparatus may further have a manual release button. The button is coupled to the collapsible joint to manually shift the collapsible joint from the first position to the second position, thereby releasing the first fluid into the transducer.

[0016] In another aspect of the invention, an inhaler for dispensing metered doses of a medicament comprises a fluid source containing the medicament, wherein the fluid source has a cylindrical container having a nozzle located in line with a discharge axis of the container. The nozzle discharges the medicament when the container is advanced relative to the nozzle from a stowed position to a discharge position along the discharge axis. The inhaler

further includes a transducer having a surface configured to engage the nozzle of the fluid source. The inhaler preferably has a loading member coupled to the container, the loading member imposing a biasing force to the container to discharge the container along the first axis. A linkage couples the transducer and the container, wherein the linkage has a collapsible joint inhibiting translation of the container in the first axis when the collapsible joint is oriented in a first position, and allowing translation of the container in the first axis when the collapsible joint is oriented in a second position. The inhaler also has a moveable member coupled to the linkage, the moveable member responsive to an inhalation force, the inhalation force causing the moveable member to shift the collapsible joint from the first position to the second position, thereby allowing translation of the container in the first axis from the stowed position to the discharge position to discharge the fluid into the transducer.

[0017] The moveable member comprises a flap rotatably mounted to the transducer, wherein the flap rotates in response to the inhalation force. The flap is configured to rotate from a first orientation retaining the collapsible joint in the first position, to a second orientation allowing the collapsible joint to move to the second position as a result of the force applied in the first axis.

[0018] The linkage preferably has an upper link and a lower link, the upper link and the lower link rotatably attached to form the collapsible joint, a first end of the lower link rotatably housed in the transducer. A container holder is configured to receive a first end of the container, wherein the container holder is coupled to the upper link. In some embodiments, the container holder further comprises one or more protrusions. A dust cover is pivotably coupled to the transducer, wherein the dust cover covers a horn opening in a first orientation, and allowing access to the horn opening in a second orientation. The dust cover may also have one or more cams configured to contact the one or more protrusions on the container holder. Upon rotation of the dust cover from the first orientation to the second orientation, the container holder and container are advanced from the discharge position to the stowed

position.

[0019] In another aspect of the invention, a dose counter is coupled to the container, wherein the dose counter is responsive to motion of the container in the first axis to count each dose of fluid discharged from the fluid source. In one embodiment, the dose counter comprises a first wheel having a plurality of teeth along its perimeter, the plurality of teeth positioned to rotationally advance the first wheel in response to movement of the fluid source along the first axis, and a second wheel positioned adjacent the first wheel, the second wheel having markings for indicating the number of doses discharged from the fluid source. Preferably, the first wheel is configured to engage the second wheel such that the second wheel rotates at a scaled movement in relation to the first wheel.

[0020] In yet another aspect of the invention an inhaler for dispensing metered doses of a medicament comprises a fluid source containing the medicament. The fluid source has a nozzle and a container, wherein the nozzle discharges the medicament when the container is advanced relative to the nozzle from a stowed position to a discharge position along a first axis. The inhaler has a transducer having a surface configured to engage the nozzle of the fluid source and a loading member coupled to the container, the loading member imposing a force to the container to bias the container to discharge along the first axis.

[0021] The inhaler further has a means for collapsibly retaining the fluid source from translating along the first axis a means for releasably supporting the collapsible retaining means, wherein the releasable support means releases support of the collapsible retaining means in response to an inhalation force.

[0022] In many embodiments, the releasable support means has a first orientation retaining the collapsible retainer means in a first, locked position, and a second orientation allowing the retainer means to collapse to a second unlocked position, and wherein the inhalation force causes the releasable support means to shift from the first orientation to the second orientation,

thereby allowing translation of the container in the first axis from the stowed position to the discharge position to discharge the fluid.

[0023] In another aspect of the invention, the inhaler also includes a means for counting the number of doses of dispensed medicament, wherein the counting means is responsive to the axial motion of the container. Preferably, the counting means is responsive to both the motion of the container from the stowed position to the discharged position, and the motion of the container from the discharged position back to the stowed position.

[0024] In many embodiments, the counting means comprises a gear means for translating the axial motion of the container into a corresponding radial motion, and a display means for displaying the number of doses based on the radial motion of the gear means. In preferred embodiments, the display means may be scaled with respect to the gear means to match the total dose count of the fluid source.

[0025] In yet another aspect of the invention, an inhaler for dispensing metered doses of a medicament comprises a fluid source comprising a cylindrical container having a nozzle located in line with a discharge axis of the container, wherein the nozzle discharges the medicament when the container is advanced relative to the nozzle along the discharge axis. A container sleeve is configured to house a portion of the container, the container sleeve having a protrusion extending outward radially from the container. The inhaler further comprises a first wheel having a plurality of teeth along its perimeter, the plurality of teeth positioned to rotationally advance the first wheel in response to contact from the protrusion on the container sleeve as the container sleeve and container advance in the discharge axis, wherein the rotation motion of the first wheel indicates the number of metered doses dispensed from the fluid source.

[0026] In a preferred embodiment, a second wheel is positioned adjacent the first wheel, the second wheel having markings for indicating the number of doses discharged from the fluid source, wherein the first wheel is configured to engage the second wheel such that the second wheel rotates at a scaled

movement in relation to the first wheel. The first wheel has a plurality of engagement surfaces for engaging the second wheel, wherein the number of engagement surfaces varies the rate of the movement of the second wheel with respect to the first wheel.

[0027] Further aspects of the invention will be brought out in the following portions of the specification, wherein the detailed description is for the purpose of fully disclosing preferred embodiments of the invention without placing limitations thereon. These preferred embodiments will now be described with reference to the accompanying drawings, in which:

[0028] FIG. 1A is an exploded view of an upper portion and dose counter of an embodiment of the present invention;

[0029] FIG. 1B is an exploded view of the lower portion of the embodiment of FIG. 1A, including a release mechanism;

[0030] FIGS. 2A-C are perspective views of the exterior housing of the embodiment of the inhaler of FIGS. 1A-B in a fully assembled configuration;

[0031] FIG. 3A is a cross-sectional view detailing the release mechanism of FIG. 1B arranged in a stowed configuration;

[0032] FIG. 3B illustrates the device of FIG. 3A with a flap rotated as a result of inhalation forces;

[0033] FIG. 3C illustrates the device of FIG. 3A with a collapsible knee in a collapsed configuration and the fluid source discharged;

[0034] FIG. 3D illustrates the device of FIG. 3A with a flap returned to a stowed position and the collapsible knee still in a collapsed configuration;

[0035] FIG. 3E illustrates the device of FIG. 3A with the release mechanism returned to its stowed configuration;

[0036] FIG. 4A is a perspective view of the flap of FIG. 1B;

[0037] FIG. 4B illustrates a cross-sectional schematic view the flap of FIG. 4A with lower linkage retained by the flap in the stored configuration;

[0038] FIGS. 5A-B show schematic views of the flap and transducer of the embodiment;

- [0039] FIG. 6A is a perspective view of an embodiment of the transducer of the embodiment;
- [0040] FIG. 6B illustrates a cross-sectional schematic view the transducer of FIG. 6A with the fluid source in a stowed configuration;
- [0041] FIG. 7A is a cross-sectional view detailing the release mechanism of the embodiment in a stowed configuration and a dust cover cut out to show the release mechanism;
- [0042] FIG. 7B illustrates the device of FIG. 7A with the dust cover rotated away from a horn and the release mechanism in the stowed configuration prior to breath actuation;
- [0043] FIG. 7C illustrates the device of FIG. 7B with the release mechanism in the discharged configuration after breath actuation;
- [0044] FIG. 7D illustrates the device of FIG. 7B with a cam of the dust cover driving the release mechanism back to the stowed configuration;
- [0045] FIG. 8A is a cross-sectional view of an outer cover illustrating a dose counting mechanism of the embodiment of the present invention in a stowed configuration;
- [0046] FIG. 8B illustrates the device of FIG. 8A with a container sleeve traveling part way through the discharge of the fluid source;
- [0047] FIG. 8C illustrates the device of FIG. 8A with the container sleeve in a fully discharged configuration;
- [0048] FIG. 8D illustrates the device of FIG. 8A with the container sleeve returning to the stowed position;
- [0049] FIG. 9 is a schematic view of the container sleeve and a biasing spring of the embodiment;
- [0050] FIG. 10 illustrates a dose counter wheel of the embodiment;
- [0051] FIGS. 11A-C illustrate an embodiment of the display wheel of the embodiment;
- [0052] FIGS. 12A-E are schematic views of the dose counter wheel and display wheel through various counting configurations;
- [0053] FIG. 13 is a cross-sectional view of an alternative embodiment of the

- present invention having a release mechanism using a diaphragm;
- [0054]** FIG. 14 is a perspective view of an alternative embodiment of the present invention having a release mechanism above the fluid source;
- [0055]** FIG. 15 is an exploded view of the embodiment of FIG. 14;
- [0056]** FIGS. 16A-D are schematic views of the embodiment of FIG. 14 traveling through its range of motion from the stowed position, to the discharge position, back to the stowed position;
- [0057]** FIG. 17 illustrates the embodiment of FIG. 14 having an electronic dose counter;
- [0058]** FIG. 18 is an alternative embodiment of the present invention with a portion of an outer cover removed to show a release mechanism and a mechanical dose counter with a vertically mounted display wheel;
- [0059]** FIGS. 19A-B illustrate the release mechanism of the embodiment of FIG. 18; and
- [0060]** FIGS. 20A-B illustrate the dose counter of the embodiment of FIG. 18.
- [0061]** Referring more specifically to the drawings, for illustrative purposes the present invention is embodied in the apparatus generally shown in FIG. 1A through FIG. 20B. It will be appreciated that the apparatus may vary as to configuration and as to details of the parts, and that the method may vary as to the specific steps and sequence, without departing from the basic concepts as disclosed herein.
- [0062]** Referring first to FIGS. 1A and 1B, an inhaler 20 of the present invention is shown in an exploded view with a breath actuation assembly 100 and a dose counter assembly 130. The breath actuation assembly 100 and the dose counter assembly 130 are housed along with medicament fluid source 22 inside front cover 42, back cover 44, and top cap 54, all preferably comprising medical grade plastic or other suitable materials known in the art. Fluid source 22 may comprise a conventional Metered Dose Inhaler (MDI) container or other propellant based medicament readily available in the art. Fluid source 22 generally comprises container 108 holding a mixture of medicament and propellant, and nozzle 110, which is in line with the discharge axis 86 of the container 108, as shown in FIG. 6B.

When the container 108 is advanced relative to the nozzle 110 in the direction of the discharge axis 86 (i.e. the nozzle 110 is pushed into the container 108), the medicament is discharged out the nozzle 110 in the direction of the discharge axis 86.

[0063] Turning now to FIGS. 2A through 2C, inhaler 20 is shown in an assembled configuration with dust cover 40 pivotally mounted to cover inhalation horn 58. The dust cover 40 may be rotated away from horn 58 to expose opening 60, as shown in FIG. 2B. A manual release button 62, as shown in FIG. 2C, may also be incorporated into the back cover 44. Top cap 54 has an opening 56 to give visual access to display wheel 52.

[0064] Referring also to FIGS. 1B and 3A through 3E, the breath actuation assembly 100 comprises a transducer 32 that rotatably houses lower link 28 at pivot 78. Lower link 28 is connected to upper link 26 at collapsible joint 66. Reference may also be made to FIGS. 5A-6B, wherein the transducer is illustrated in greater detail. Container holder 24 is shaped to receive the nozzle end of container 108 such that the nozzle 110 passes through to contact surface 112 of the transducer 32. Container holder 24 also has a pair of guides 122 having slots 90 sized to house a pair of bosses 92 as shown in FIG 7A at the upper end of upper link 26.

[0065] As shown in FIGS. 3A through 4B, flap 34 is rotatably mounted to the transducer 32 via peg 98, which extends across the top surface of flap 34, and holes 114 in the sidewalls of transducer 32. The bottom and side extremities of flap 34 are sized to fit within the internal surface of transducer 32 to form gap 76. The flap 34 has an upper surface 72 configured to retain arm 74 of lower link 28 when the flap is in its nominal position shown in FIG. 3A.

[0066] As illustrated in FIGS. 6A and 6B, the transducer 32 is configured to receive nozzle 110 of fluid source 22 at surface 112. The transducer also comprises an inlet 106 that spans from surface 112 to a first chamber 102. The inlet 106 is configured to be in line with the nozzle 110 and discharge axis 86 such that medicament discharged from the fluid source 22 is received through the inlet 106 and downstream into first chamber 102.

[0067] The transducer 32 is also configured to receive plug 38 having bluff

surface 104. Fluid entering chamber 102 through inlet 106 is dispersed and redirected by plug 38 and into outlet 124 that terminates downstream at section 68 of second chamber 64. The fluid dispersion characteristics of transducer 32 can be seen in greater detail with reference to U.S. Patent 4,972,830 and EP308524B, which are expressly incorporated by reference herein.

[0068] The fluid source 22 is biased to discharge along axis 86 by compressing biasing spring 48 between the top cap 54 and container sleeve 46, which is adapted to receive the other end of the container 108 opposite the nozzle 110. Biasing spring 48 preloads the container 108 to move in the direction of surface 112 of transducer 32 along the discharge axis 86.

[0069] In the stowed configuration shown in FIG. 3A, the fluid source container 108 is retained from translating along axis 86 by a collapsible linkage comprising upper link 26 and lower link 28. Upper link 26 and lower link 28 are rotatably coupled at a collapsible knee-type joint 66. As illustrated in FIG. 3A, the downward force imposed by biasing spring 48 is restrained when joint 66 is held over-center by flap 34.

[0070] FIG. 3B illustrates the initiation of the breath actuation mechanism 100 caused by inhalation by a patient through the opening 60 of horn 58. As shown in FIGS. 3B-3C and 4A, an outward airflow 80 is created in the second chamber 64, which pulls through a plurality of slots 70 in the transducer. Suction of air through slots 70 creates a small pressure differential 82 across the inner surface of flap 34, causing the flap to rotate about peg 98 and into the cavity of the transducer 32, as illustrated in FIGS. 3A and 3B. The gap 76 between the flap 34 and the transducer 32 provides enough clearance to allow the flap to rotate into the cavity of the transducer, while also being small enough to allow a pressure differential with minimal suction on the horn. As the flap 34 rotates, arm 74 of the lower link 28 is no longer retained by the upper surface 72 of the flap, and the arm 74 clears the flap 34 through recess 88 as the lower link 28 is allowed to rotate about pivot 78.

[0071] With rotation of the lower link 28 as shown in FIG. 3C, the collapsible joint 66 moves over center, allowing the container holder 24 and container 108 to translate downward along axis 86, forcing a portion of the nozzle 110 into the

container 108 to stimulate discharge of the medicament from the container 108. The medicament travels through the first chamber 102 and into the second chamber 64 where it is entrained with air flowing through slots 70, as described in further detail in U.S. Patent 4,972,830, previously incorporated by reference. In the embodiment shown, the second chamber 64 has an internal cross section that is shaped like a parabola. The entrained medicament flows through the second chamber 64 and out of the opening 60 of horn 58 to be inhaled by the patient. Therefore, the release of the metered dose of medicament is timed to be inhaled by the patient at an optimal moment during the inhalation phase of the patient's breath cycle.

[0072] After the inhalation of the dose by the patient, the flap is returned to its nominal position shown in FIG. 3D by a return force exerted by flap spring 36. Flap spring 36 is a metallic rod or wire assembled between retention arms 96 of the transducer 32 and flange 94 on the flap 34. Rotation of the flap bends the spring to create a return force to return the flap 94 to its nominal position after the inhalation forces have subsided.

[0073] The upper and lower links 26, 28, container holder 24, and container 108 remain in the collapsed discharge position as seen in FIG. 3D due to the force imposed by the biasing spring 48. The return of the dust cover 40 (described in greater detail with reference to FIGS. 7A-7E below) to cover the horn 58 manually forces the container holder 24 and container 108 to return to the stowed position under compression from biasing spring 48. Return torsion spring 30 is mounted on lower link 28 to engage the transducer 32 such that a torsional force is exerted on the collapsible linkage to return to the locked configuration. The collapsible joint 66 is thus retained from collapsing once the dust cover 40 is again opened.

[0074] Turning to FIGS. 7A- 7E, the operation of the dust cover 40 will now be described. In the present embodiment, the dust cover 40 not only serves as a shield to cover horn entrance 60, but it also serves to reset the container to the stowed position after discharge of the medicament. FIG. 7A illustrates inhaler 20 in a stowed configuration with the dust cover 40 shielding the entrance 60 to horn 58. The dust cover 40 is pivotably connected to the transducer 32 such that it can be

rotated out of place to allow access to the horn opening 60. In alternative embodiments, the dust cover may be pivotably connected to either the front or back covers 42, 44. The dust cover 40 has two cams 120, which are configured to engage the bottom surface of guides 122 of container holder 24 through its entire range of motion along axis 86. When the dust cover 40 is rotated about pivot 118 (shown in FIG. 7B), the cams disengage guides 122. The container holder 24 and container 108 remain in the stowed position from the over-center orientation of the collapsible linkage.

[0075] FIG. 7C illustrates the breath actuation assembly 100 in the collapsed configuration with the container holder 24 and container 108 in the discharge position. The breath actuation assembly 100 is biased to remain in this configuration due to the compressive force of the biasing spring 48. When the dust cover is rotated back toward the horn opening 60, as shown in FIG. 7D, the cams 120 engage the bottom surface of guide 122, pushing the container holder 24 and container 108 upward along axis 86. When the dust cover 40 is in its final stowed position covering the horn entrance 60, the cams 120 have pushed the container holder 24 to the stowed position, as shown in FIG. 7A. In this configuration, the return spring 30 has reset the breath actuation assembly 100 to the locked position, and movement of the container 108 will be retained by the collapsible linkage independent of the dust cover cams.

[0076] The inhaler 20 preferably includes a dose counter for automatically counting the remaining doses left in the container after each discharge of the medicament. The inhaler may be configured with a dose counter having a number of different configurations, including mechanical or electrical counters. The operation of a preferred embodiment utilizing a mechanical dose counter assembly 130 will be described with respect to FIGS. 8A to 12E.

[0077] FIG. 8A illustrates inhaler 20 with dose counter assembly 130 configured above the container sleeve 46. The container sleeve 46 is sized to receive the non-dispensing end of the container 108. The container sleeve preferably has one or more tabs 132 having a boss 136 configured to engage the teeth of first wheel 50 disposed just above the container sleeve 46. The embodiment

shown in FIG. 9 has two tabs 132 and bosses 136. However, it will be appreciated that any number of tabs and bosses may be employed.

[0078] Referring back to FIG. 8A, first wheel 50 is a gear rotatably mounted in a horizontal orientation to top cap 54. Wheel 50 has a plurality of lower teeth 140 and upper teeth 138 disposed along the outer perimeter of wheel 50.

[0079] In a preferred embodiment, display wheel 52 is also rotatably mounted to top cap 54 in a horizontal orientation between first wheel 50 and the top cap. Display wheel 52 has an opening 154 to allow clearance for column 142 of first wheel 50 that is vertically disposed to mount to top cap 54. Display wheel 52 has markings 150 to indicate the number of doses left in the container 108 based on the position of the display wheel 52. As seen in FIG. 2A and 2B, the markings 150 that are showing through opening 56 in top cap 54 indicate the number of remaining doses.

[0080] FIGS. 8A-8D illustrate the interaction between the container sleeve 46 and the first wheel 50 upon discharge of the fluid source 22. When the container 108 is in the stowed position, boss 136 lines up on the perimeter of wheel 50 between two of the upper teeth 138. As the container 108 and container sleeve 46 moves downward along the discharge axis as a result of the breath actuation mechanism, boss 136 contacts the upper incline of one of the lower teeth 140, as shown in FIG. 8B. The boss 136 continues its translation along axis 86, forcing the first wheel 50 to turn clockwise (looking down from the top) until the container 108 reaches the discharge position, as shown in FIG. 8C. When the dust cover 40 is closed to return the container 108 to the stowed position, boss 136 translates upward until contacting the lower incline of upper tooth 138, as shown in FIG. 8D. The boss 136 continues its upward translation, forcing the wheel 50 to further turn clockwise until the container 108 reaches the stowed position, shown in FIG. 8A. When another dose is dispensed, the cycle repeats.

[0081] The lower wheel 50 may be configured to vary the number of doses required to turn the lower wheel 360 degrees by varying the number of teeth. In the above embodiment, a 40-tooth index was used. However, this number may be varied depending on the number of doses included in the container.

[0082] FIGS. 12A-12C illustrate the interaction between the display wheel 52 and the lower wheel 50. As shown in Figure 10 and in hidden line in FIGS 12A-12C, the lower wheel 50 has a drive peg 144 disposed on the upper surface of the lower wheel. Display wheel 52 has a plurality of semi-circular receiving pegs 152 disposed on the lower surface of the display wheel. As first wheel rotates about column mount 142, drive peg 144 engages a first of the receiving pegs 152 and causes the display wheel 52 to rotate about mount 156 a specified distance along mark 150, the specified distance indicating the range of doses left (e.g. "full 200 to 160") (see FIG. 12A). At a portion of first wheel's rotation, the drive peg 144 slips past the first of the receiving pegs 152 (see FIG. 12B) and continues to complete one full rotation (40 doses) until contacting the second of the receiving pegs 152 (FIG. 12C). The cycle repeats itself until all the receiving pegs 152 are driven such that the "empty" indicator is displayed at window 56 when the specified number of doses has been dispensed.

[0083] The effect of the gearing as shown in FIGS. 12A-C is to scale the motion of the display wheel 52 with respect to the first wheel 50. To change the scale of the motion, one or more additional driving pegs 144 may be disposed on the upper surface of the first wheel 50. For example, a second driving peg (not shown) may be disposed 180 degrees from the first such that the display wheel would advance twice as fast relative to the first wheel for a container having 100 total doses.

[0084] FIG. 13 illustrates an alternative embodiment showing an inhaler having a breath actuated release mechanism 200 using a diaphragm 202 rather than the flap 34 shown in FIGS. 1-7E. The diaphragm 202 is configured to mount to transducer 204 and be sized so that a portion of the diaphragm deflects in response to inhalation forces from the patient. Release mechanism 200 further includes a catch 204 coupled to the diaphragm and the lower link 208 to retain the collapsible linkage comprised of the lower link 208 and the upper link 210.

[0085] During use, inhalation forces from the patient deflect the portion of the diaphragm in communication with catch 204. Motion of the catch 204 allows lower link 208 to rotate past the catch, thereby allowing the 208/210 linkage to collapse

and discharge fluid source 22.

[0086] FIGS. 14-17 illustrate another alternative embodiment of inhaler 300 having a load lever 302 and a breath actuated release mechanism 350 on top of fluid source 22. By placing the release mechanism above the MDI container, the mechanism can be applied to any MDI actuator with minimal mold modification. Inhaler 300 has a lower portion 304 housing fluid source 22 and a transducer (not shown) for dispersing the medicament. Middle body 308 interfaces with lower portion 304 and slideably houses plunger 318 to selectively advance fluid source 22 downward to discharge the medicament.

[0087] Plunger 318 is retained from moving relative to middle body 308 by a collapsible linkage comprising lower link 320 and upper link 322. Plunger 308 is also configured to receive biasing spring 312 at its up extremity. The biasing spring 312 is shaped to receive spring cap 310 which may be depressed to compress spring 312 against plunger 318 in a downward discharge direction, as shown in FIG. 16A. To depress spring cap 310, load lever 302 is rotatably attached to top shell 306 such that rotation of load lever 302 to a vertical orientation forces the spring cap 310 down to bias the plunger to discharge fluid source 22.

[0088] Motion of the collapsible link 320, and linkage 320/322, is restrained by flap 316. Flap 16 is pivotably mounted such that inhalation forces cause it to rotate as illustrated in FIG. 16B, thereby allowing the lower link 320 to rotate downward such that linkage 320/322 collapses. The biasing force from spring 312 forces the plunger downward as illustrated in FIG. 16C. The load lever 302 is then reset to the first position, allowing the fluid source 22 to translate back to the stowed position illustrated in FIG. 16D.

[0089] FIG. 17 illustrates an embodiment of the inhaler 300 incorporating an electronic dose counter 324. In such a configuration, flap 316 is coupled to trigger 326, which depresses a sensor in dose counter 324 each time the flap is tripped to dispense a dose of medicament. Dose counter 324 generally comprises a printed circuit board (PCB) and other electronic components such as an LCD to digitally display the dose count. Alternatively, a mechanical dose counter may instead be incorporated into inhaler 300 in much the same way as the inhaler disclosed in FIGS.

9-12.

[0090] Figures 18 through 20B illustrate another alternative embodiment of the present invention with inhaler 400 having a mechanical dose counter 420 that has a vertically mounted display wheel 422. Inhaler 400 has a load lever 402 that manually biases the fluid source 22 discharge upon downward motion.

[0091] As illustrated in FIG. 19A, fluid source 22 is retained from discharging by collapsible joint 416, which is formed by the junction of upper link 406 and lower link 408. Lower link is coupled to horizontally oriented flap 410. Inhalation forces on horn 404 cause air flow through port 412 into negative pressure chamber 414 such that a negative pressure is exerted on flap 410 to force flap 410 to rotate downward, as shown in FIG. 19B. With collapsible joint 416 away from the locked position, the fluid source is free to translate downward and discharge the medicament.

[0092] Figures 20A and 20B illustrate an alternative embodiment of using a dose counter 420 with a vertically oriented display wheel 422. Container sleeve 426, adapted to receive the non-dispensing end of container 22, has a plurality of protrusions 434. When the container cycles downward upon discharge, translation of the container sleeve 426 causes protrusions 434 to strike the teeth 432 of gear 424, forcing the gear 424 to rotate clockwise. The clockwise rotation of gear 424 engages vertically oriented sprocket 430 of display wheel 422, causing the display wheel 422 to turn. Sprocket 430 may be configured to engage gear 424 at specified intervals to vary the rate of rotation of the display wheel 422 with respect to the rate of rotation of the gear 424.

[0093] Although the description above contains many details, these should not be construed as limiting the scope of the invention but as merely providing illustrations of some of the presently preferred embodiments of this invention. Therefore, it will be appreciated that the scope of the present invention fully encompasses other embodiments which may become obvious to those skilled in the art, and that the scope of the present invention is accordingly to be limited by nothing other than the appended claims, in which reference to an element in the singular is not intended to mean "one and only one" unless explicitly so stated, but rather "one or more." All structural, chemical, and functional equivalents to the elements of the

above-described preferred embodiment that are known to those of ordinary skill in the art are expressly incorporated herein by reference and are intended to be encompassed by the present claims. Moreover, it is not necessary for a device or method to address each and every problem sought to be solved by the present invention, for it to be encompassed by the present claims. Furthermore, no element, component, or method step in the present disclosure is intended to be dedicated to the public regardless of whether the element, component, or method step is explicitly recited in the claims. No claim element herein is to be construed under the provisions of 35 U.S.C. 112, sixth paragraph, unless the element is expressly recited using the phrase "means for."

CLAIMS

1. An inhaler for dispensing metered doses of a medicament, the inhaler comprising:

a fluid source containing the medicament, the fluid source having a nozzle and a container, wherein the nozzle discharges the medicament when the container is advanced relative to the nozzle from a stowed position to a discharge position along a first axis;

a transducer having a surface configured to engage the nozzle of the fluid source, the transducer having means for receiving the fluid from the fluid source;

a loading member coupled to the container, the loading member imposing a force to the container to bias the container to discharge along the first axis;

a means for collapsibly retaining the fluid source from translating along the first axis; and

a means for releasably supporting the collapsible retaining means, wherein the releasable support means releases support of the collapsible retaining means in response to an inhalation force.

2. An inhaler as in claim 1, wherein the releasable support means has a first orientation retaining the collapsible retainer means in a first, locked position, and a second orientation allowing the retainer means to collapse to a second unlocked position, and wherein the inhalation force causes the releasable support means to shift from the first orientation to the second orientation, thereby allowing translation of the container in the first axis from the stowed position to the discharge position to discharge the fluid.

3. An inhaler as in claim 1 or 2, further comprising a means for dispersing the medicament in a second axis.

4. An inhaler as in any of the preceding claims, further comprising means for returning the collapsible retainer means to the locked position.

5. An inhaler as in any of the preceding claims, further comprising means for returning the releasable support means to the first orientation.

6. An inhaler as in any of the preceding claims, further comprising means for returning the container to the stowed position.

7. An inhaler as in any of the preceding claims, further comprising means for counting the number of doses of dispensed medicament.

8. An inhaler as in claim 7, wherein the counting means is responsive to the axial motion of the container.

9. An inhaler as in claim 8, wherein the counting means is responsive to the motion of the container from the stowed position to the discharged position, and the motion of the container from the discharged position back to the stowed position.

10. An inhaler as in any of claims 7 to 9, wherein the counting means comprises a gear means for translating the axial motion of the container into a corresponding radial motion, and a display means for displaying the number of doses based on the radial motion of the gear means.

11. An inhaler as in claim 10, wherein the fluid source has a total dose count, and wherein the display means may be scaled with respect to the gear means to match the total dose count of the fluid source.

12. An apparatus for dispensing a first fluid supplied from an external fluid source, the apparatus comprising:

a transducer adapted for receiving the first fluid from the fluid source, wherein translation of a portion of the fluid source along a first axis releases the first fluid into the transducer;

a loading member coupled to the fluid source, the loading member imposing a biasing force to the fluid source along the first axis;

a linkage coupling the transducer and the fluid source, the linkage having a collapsible joint inhibiting translation of the fluid source in the first axis when the collapsible joint is oriented in a first position, and allowing translation of the fluid source in the first axis when the collapsible joint is oriented in a second position; and

a moveable member coupled to the linkage, the moveable member responsive to an inhalation force, the inhalation force causing the moveable member to shift the collapsible joint from the first position to the second position, thereby allowing translation of a portion of the fluid source in the first axis from a stowed position to a discharge position to discharge the first fluid into the transducer.

13. An apparatus as in claim 12, wherein the transducer further comprises one or more vents to entrain the first fluid with a second fluid.

14. An apparatus as in claim 11 or 12, further comprising a plug coupled to the transducer, the plug retained in a first chamber of the transducer, wherein the plug has a bluff surface, the axis of the bluff surface being perpendicular to the first axis.

15. An apparatus as in claim 14, further comprising an inhalation horn coupled to the transducer, the inhalation horn having a second chamber positioned along a second axis, the second chamber in communication with the first chamber via an outlet positioned at a first end of the second chamber, wherein suction on the inhalation horn causes an inhalation force on the moveable member.

16. An apparatus as in claim 15, wherein the second axis is perpendicular to the first axis.

17. An apparatus as in claim 15 or 16, wherein the second chamber has an internal cross section that increases from the first end to a second end forming an

opening in the horn.

18. An apparatus as in any of claims 15 to 17, wherein the internal cross section of the second chamber is parabolic.

19. An apparatus as in any of claims 12 to 18, wherein the moveable member comprises a flap rotatably mounted to the transducer, wherein the flap rotates in response to the inhalation force.

20. An apparatus as in claim 19, wherein the flap is configured to rotate from a first orientation retaining the collapsible joint in the first position, to a second orientation allowing the collapsible joint to move to the second position as a result of the force applied in the first axis.

21. An apparatus as in claim 20, further comprising a flap spring coupled to the flap and the transducer to return the flap from the second orientation to the first orientation after the inhalation force has subsided.

22. An apparatus as in any of claims 12 to 21, wherein the linkage comprises an upper link and a lower link, the upper link and the lower link rotatably attached to form the collapsible joint, a first end of the lower link rotatably housed in the transducer.

23. An apparatus as in claim 22 depending from claim 21, the lower link further comprising a second end coupled to the flap, the mating surfaces of the lower link and the flap configured so that the lower link contacts the flap to retain the collapsible joint in the first position when the flap is in the first orientation, and wherein the lower link is free to advance past the flap when the flap is in the second orientation to allow the collapsible joint to move to the second position.

24. An apparatus as in claim 22, further comprising a reset spring coupled

to the lower link to return the collapsible joint from the second position to the first position.

25. An apparatus as in claim 22 or 24, further comprising a container holder configured to receive a first end of the fluid source, wherein the container holder is coupled to the upper link.

26. An apparatus as in claim 25, wherein the container holder further comprises one or more protrusions.

27. An apparatus as in claim 26, further comprising a dust cover pivotably coupled to the transducer, the dust cover covering the horn opening in a first orientation, and allowing access to the horn opening in a second orientation.

28. An apparatus as in claim 27, wherein the dust cover comprises one or more cams, the one or more cams configured to contact the one or more protrusions on the container holder upon rotation of the dust cover from the second orientation to the first orientation to advance the container holder and fluid source from the discharge position to the stowed position.

29. An apparatus as in any of claims 12 to 28, wherein the moveable member comprises a diaphragm mounted to the transducer, and wherein a central portion of the diaphragm moves in response to the inhalation force.

30. An apparatus as in claim 29, wherein the collapsible joint is coupled to the central portion of the diaphragm, and wherein the inhalation force deflects the central portion of the diaphragm to orient the collapsible joint from the first position to the second position.

31. An apparatus as in any of claims 12 to 30, further comprising a dose counter coupled to the fluid source, the dose counter responsive to motion of the

fluid source in the first axis to count each dose of fluid released from the fluid source.

32. An apparatus as in claim 31, wherein the dose counter further comprises:

a first wheel having a plurality of teeth along its perimeter, the plurality of teeth positioned to rotationally advance the first wheel in response to movement of the fluid source along the first axis; and

a second wheel positioned adjacent the first wheel, the second wheel having markings for indicating the number of doses discharged from the fluid source, wherein the first wheel is configured to engage the second wheel such that the second wheel rotates at a scaled movement in relation to the first wheel.

33. An apparatus as in claim 32, further comprising a sleeve configured to house a portion of the fluid source, wherein the sleeve comprises a protrusion that contacts the teeth of the first wheel to rotationally advance the first wheel as the fluid source is advanced in the first axis.

34. An apparatus as in any of claims 12 to 33, wherein the loading member comprises a biasing spring coupled to the sleeve, the biasing spring providing a compressive force to the fluid source to bias the fluid source to move in the first axis.

35. An apparatus as in any of claims 12 to 34, further comprising a manual release button, the button coupled to the collapsible joint to manually shift the collapsible joint from the first position to the second position, thereby releasing the first fluid into the transducer.

36. An inhaler for dispensing metered doses of a medicament, the inhaler comprising:

a fluid source containing the medicament, the fluid source comprising a container having a nozzle located in line with a discharge axis of the container, wherein the nozzle discharges the medicament when the container is advanced

relative to the nozzle from a stowed position to a discharge position along the discharge axis;

a transducer having a surface configured to engage the nozzle of the fluid source, the surface adapted for receiving the fluid from the fluid source;

a loading member coupled to the container, the loading member imposing a biasing force to the container to discharge the container along the first axis;

a linkage coupling the transducer and the container, the linkage having a collapsible joint inhibiting translation of the container in the first axis when the collapsible joint is oriented in a first position, and allowing translation of the container in the first axis when the collapsible joint is oriented in a second position; and

a moveable member coupled to the linkage, the moveable member responsive to an inhalation force, the inhalation force causing the moveable member to shift the collapsible joint from the first position to the second position, thereby allowing translation of the container in the first axis from the stowed position to the discharge position to discharge the fluid into the transducer.

37. An apparatus as in claim 36, wherein the moveable member comprises a flap rotatably mounted to the transducer, wherein the flap rotates in response to the inhalation force.

38. An apparatus as in claim 37, wherein the flap is configured to rotate from a first orientation retaining the collapsible joint in the first position, to a second orientation allowing the collapsible joint to move to the second position as a result of the force applied in the first axis.

39. An apparatus as in any of claims 36 to 38, wherein the linkage comprises an upper link and a lower link, the upper link and the lower link rotatably attached to form the collapsible joint, a first end of the lower link rotatably housed in the transducer.

40. An apparatus as in claim 39, the lower link further comprising a second

end coupled to the flap, the mating surfaces of the lower link and the flap configured so that the lower link contacts the flap to retain the collapsible joint in the first position when the flap is in the first orientation, and wherein the lower link is free to advance past the flap when the flap is in the second orientation to allow the collapsible joint to move to the second position.

41. An apparatus as in any of claims 36 to 40, further comprising a container holder configured to receive a first end of the container, wherein the container holder is coupled to the upper link.

42. An apparatus as in claim 41, wherein the container holder further comprises one or more protrusions.

43. An apparatus as in any of claims 36 to 42, further comprising a dust cover pivotably coupled to the transducer, the dust cover covering a horn having an opening in communication with a first chamber of the transducer, the dust cover covering the horn opening in a first orientation, and allowing access to the horn opening in a second orientation.

44. An apparatus as in claim 43, wherein the dust cover comprises one or more cams, the one or more cams configured to contact the one or more protrusions on the container holder upon rotation of the dust cover from the first orientation to the second orientation to advance the container holder and container from the discharge position to the stowed position.

45. An apparatus as in any of claims 36 to 44, further comprising a dose counter coupled to the container, the dose counter responsive to motion of the container in the first axis to count each dose of fluid discharged from the fluid source.

46. An apparatus as in claim 45, wherein the dose counter further comprises:

a first wheel having a plurality of teeth along its perimeter, the plurality of teeth positioned to rotationally advance the first wheel in response to movement of the fluid source along the first axis; and

a second wheel positioned adjacent the first wheel, the second wheel having markings for indicating the number of doses discharged from the fluid source, wherein the first wheel is configured to engage the second wheel such that the second wheel rotates at a scaled movement in relation to the first wheel.

47. An apparatus as in claim 46, further comprising a sleeve configured to house a portion of the container, wherein the sleeve comprises a protrusion that contacts the teeth of the first wheel to rotationally advance the first wheel as the container is advanced in the first axis.

48. An apparatus as in claim 46 or 47, wherein the first wheel advances from the motion of the container from the stowed position to the discharge position and the motion of the container back to the stowed position.

49. An apparatus as in any of claims 36 to 48, wherein the loading member comprises a biasing spring coupled to the sleeve, the biasing spring providing a compressive force to the container to bias the container to move in the first axis.

50. An inhaler for dispensing metered doses of a medicament; the inhaler comprising:

a fluid source containing the medicament, the fluid source comprising a container having a nozzle located in line with a discharge axis of the container, wherein the nozzle discharges the medicament when the container is advanced relative to the nozzle along the discharge axis;

a container sleeve configured to house a portion of the container, the container sleeve having a protrusion extending inward radially from the container; and

a first wheel having a plurality of teeth along its perimeter, the plurality of teeth

positioned to rotationally advance the first wheel in response to contact from the protrusion on the container sleeve as the container sleeve and container advance in the discharge axis, wherein the rotational motion of the first wheel indicates the number of metered doses dispensed from the fluid source.

51. An inhaler as in claim 50, further comprising a second wheel positioned adjacent the first wheel, the second wheel having markings for indicating the number of doses discharged from the fluid source, wherein the first wheel is configured to engage the second wheel such that the second wheel rotates at a scaled movement in relation to the first wheel.

52. An inhaler as in claim 51, wherein the first wheel has a plurality of engagement surfaces for engaging the second wheel, wherein the number of engagement surfaces varies the rate of the movement of the second wheel with respect to the first wheel.

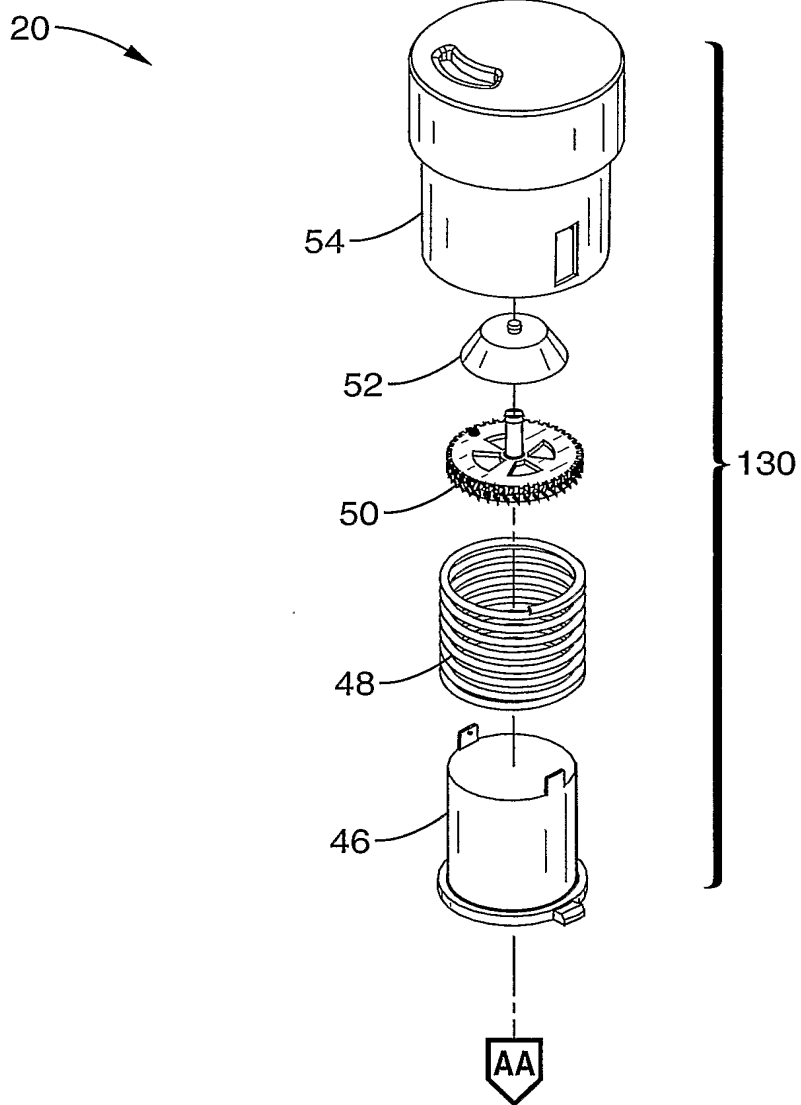
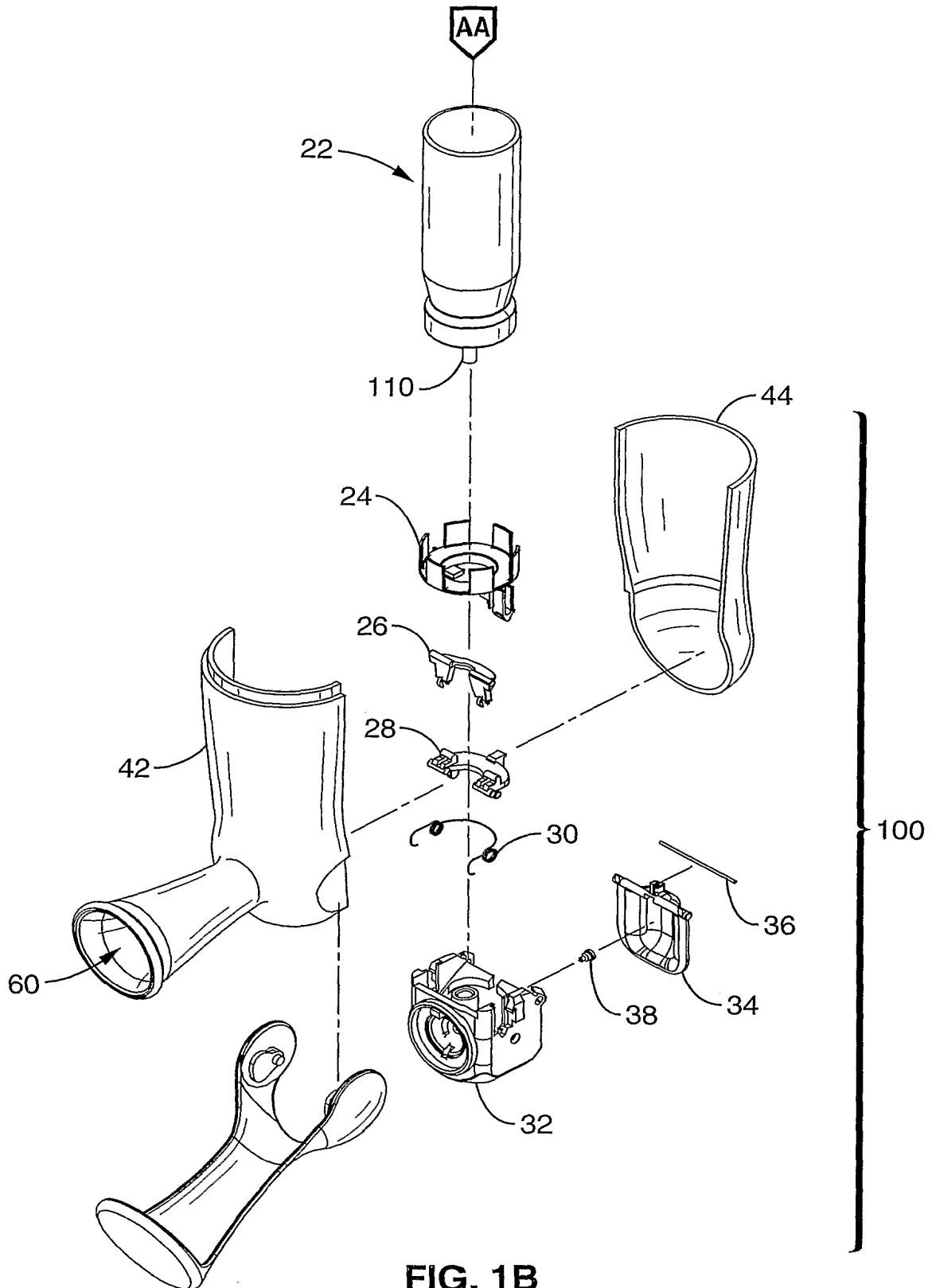
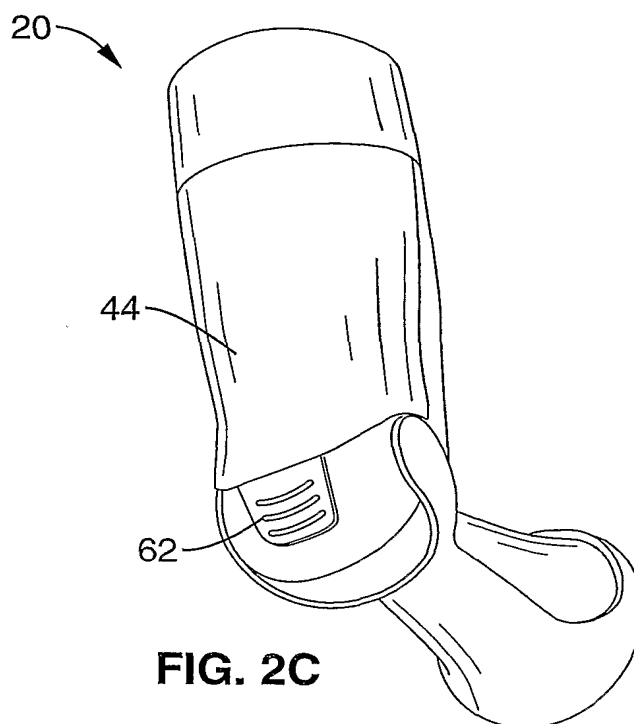
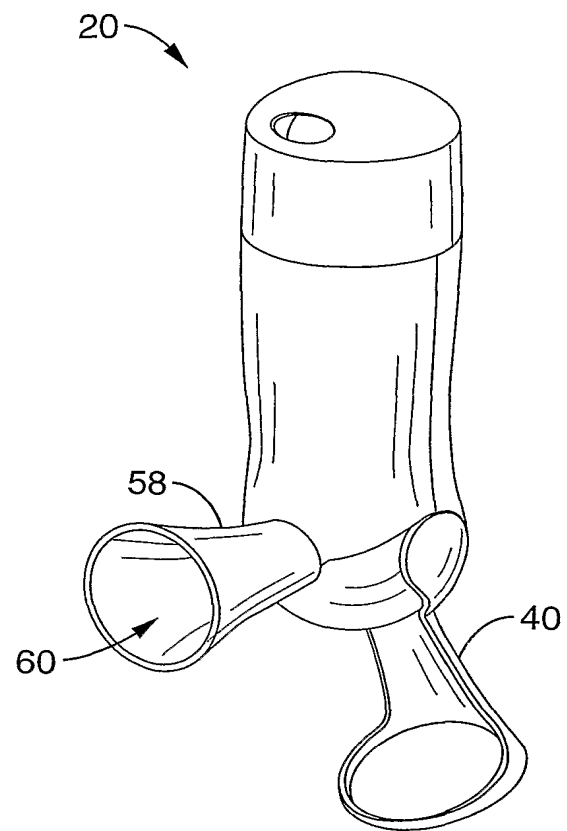
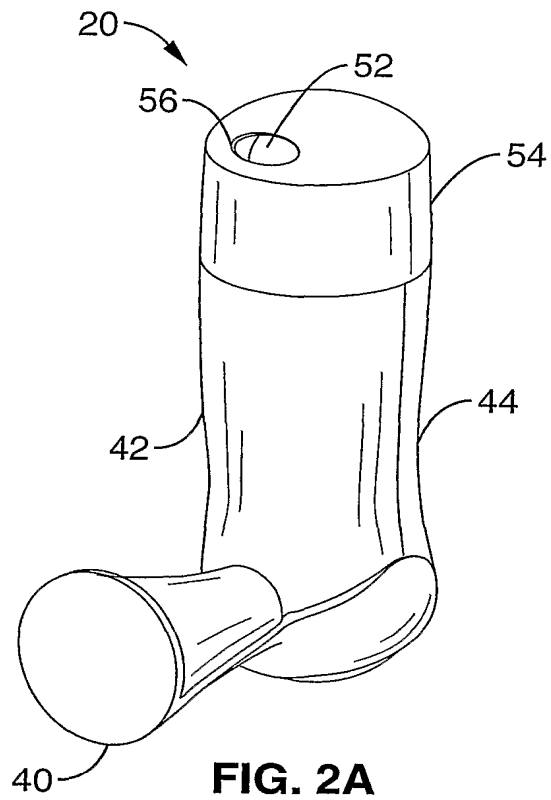


FIG. 1A

2/33





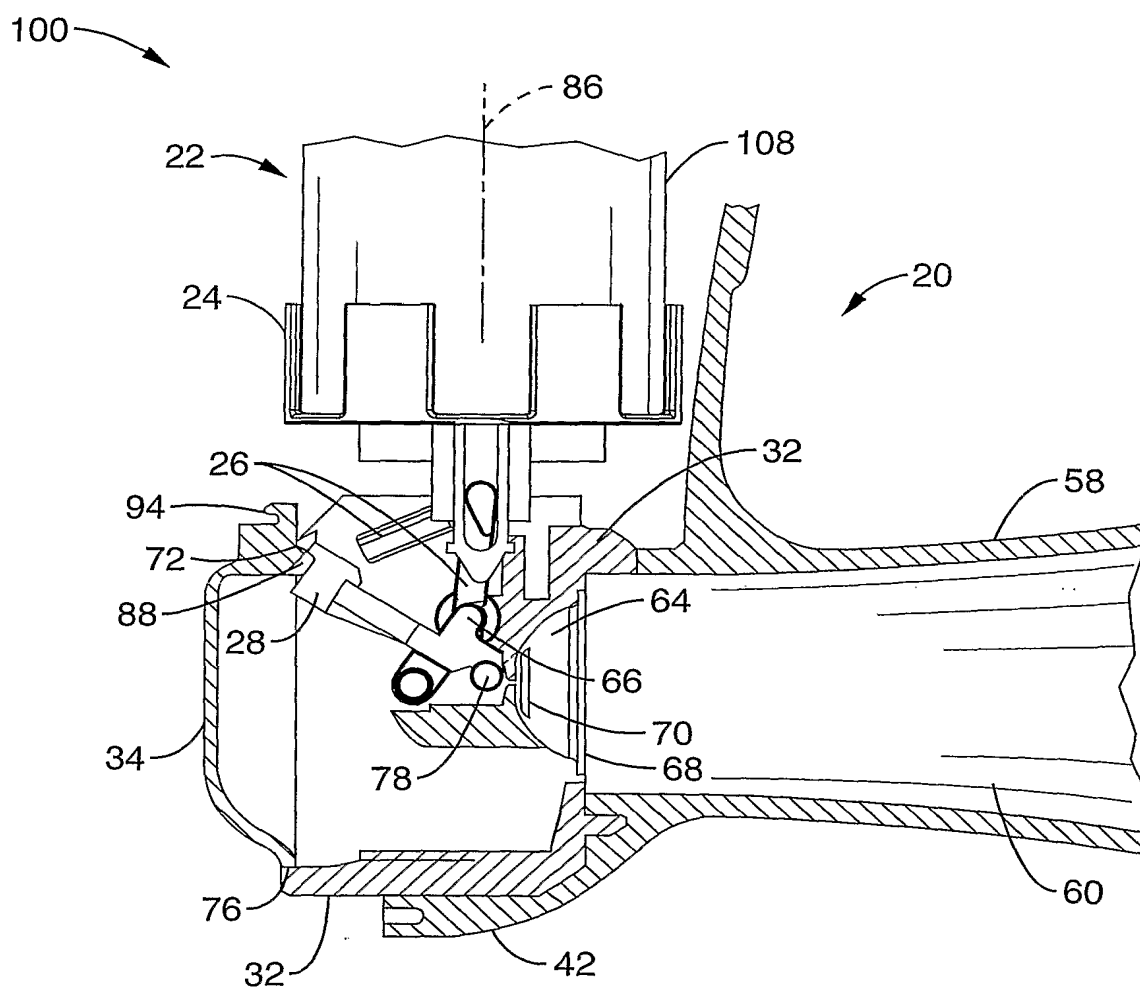


FIG. 3A

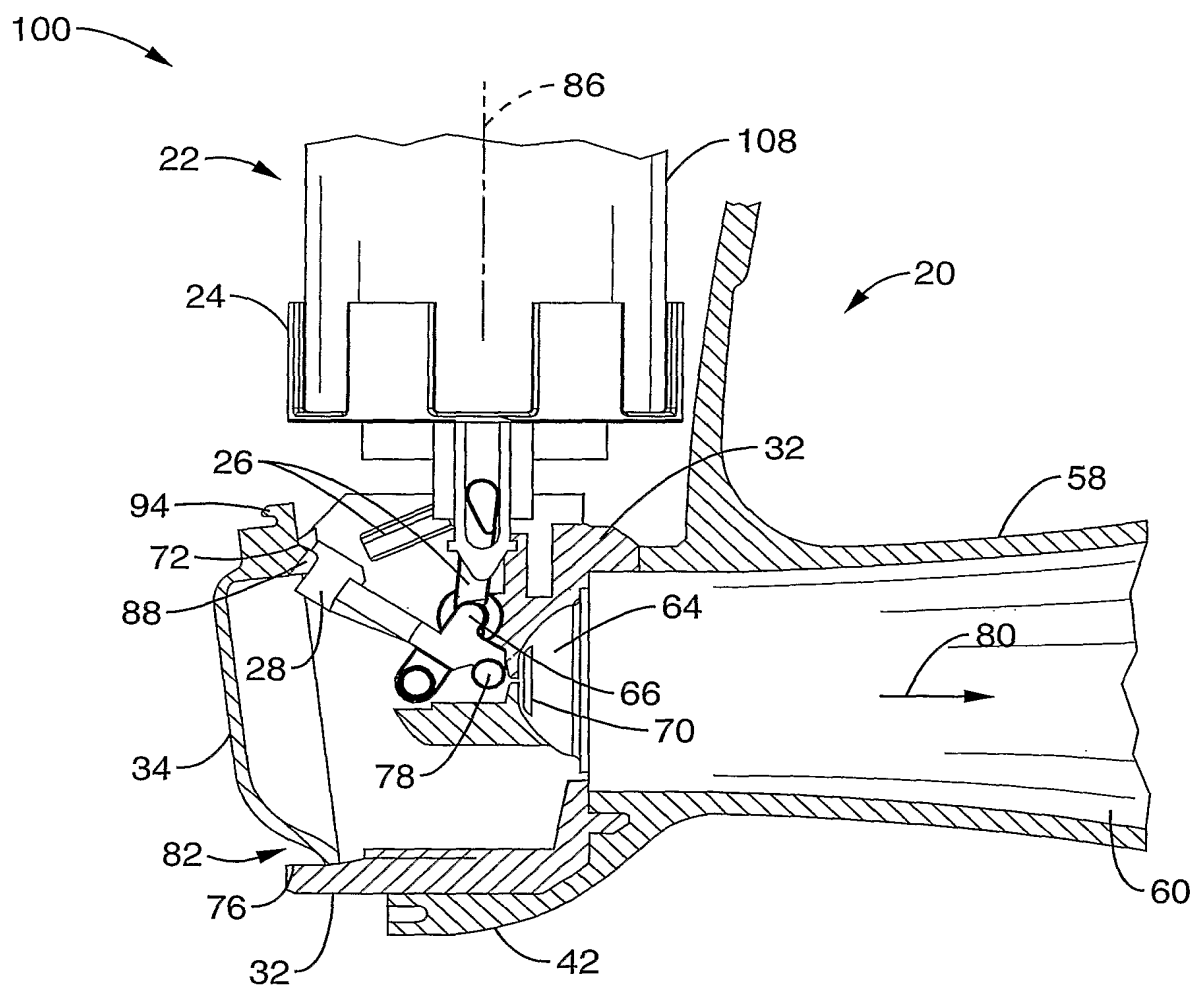


FIG. 3B

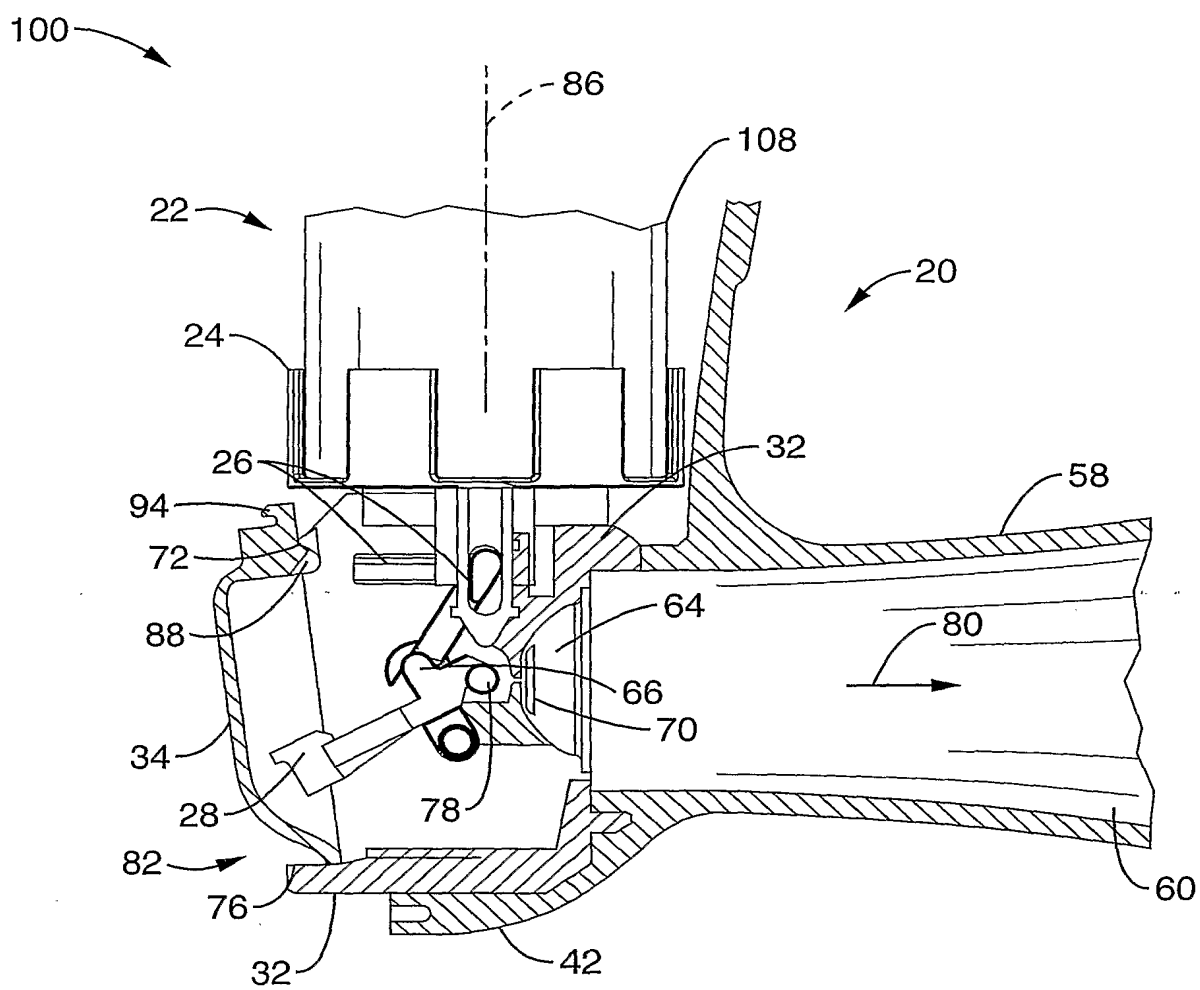


FIG. 3C

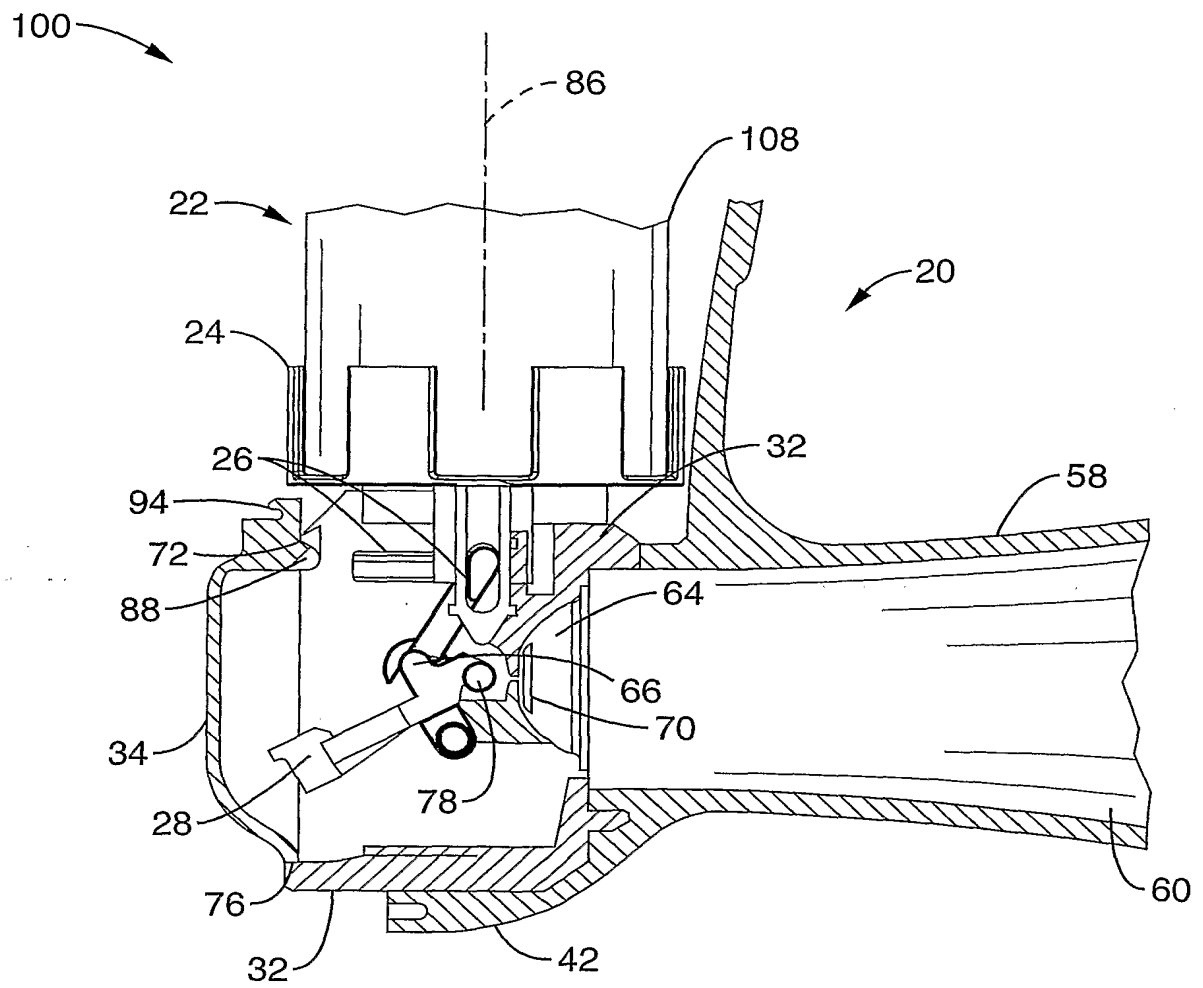


FIG. 3D

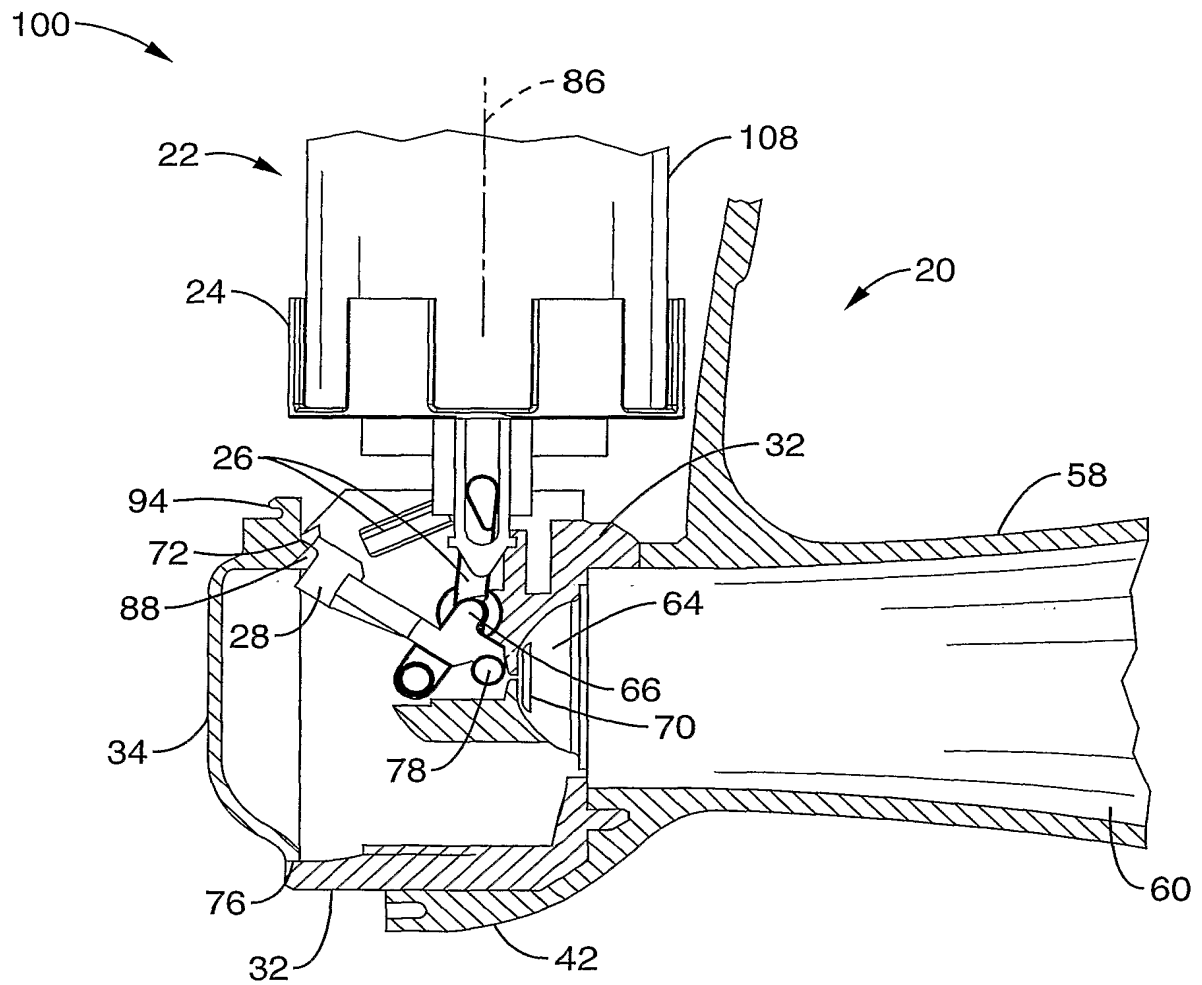


FIG. 3E

9/33

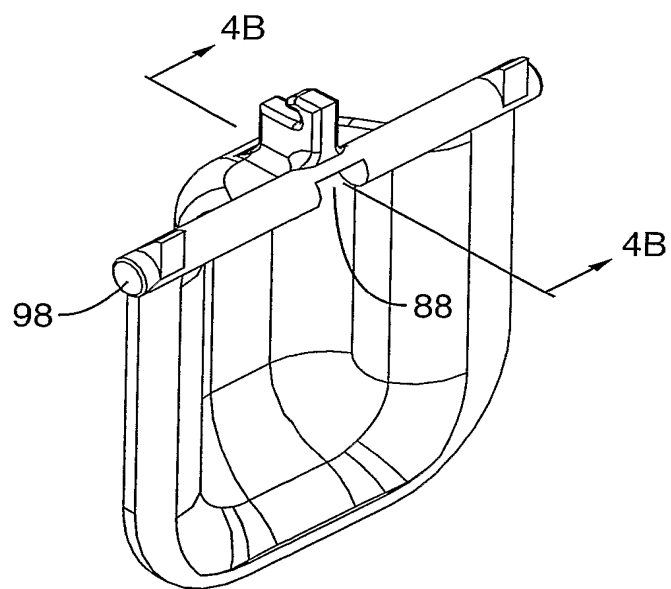


FIG. 4A

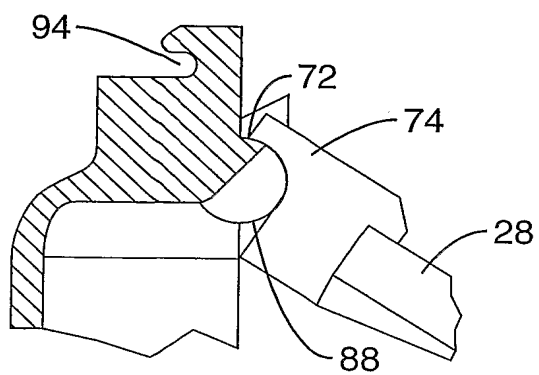


FIG. 4B

10/33

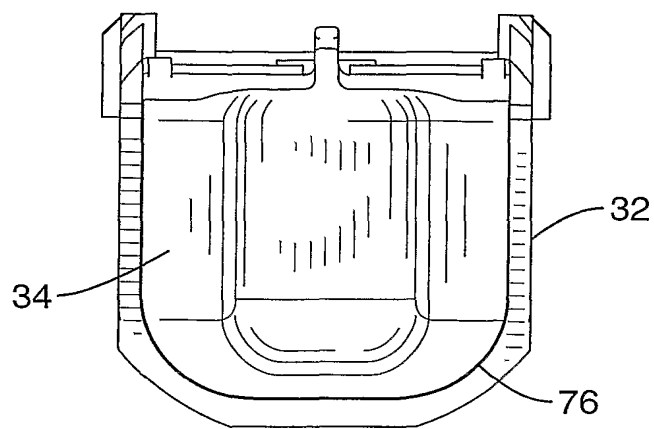


FIG. 5A

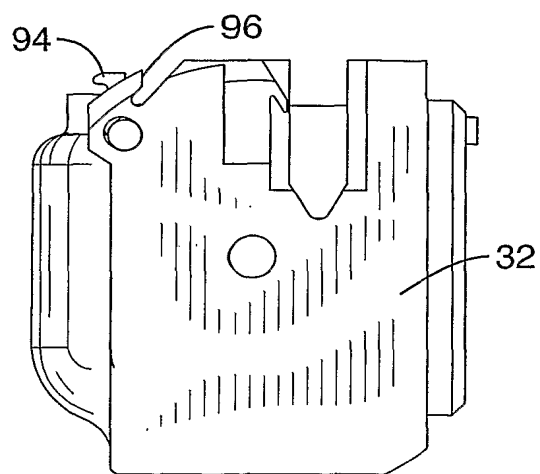


FIG. 5B

11/33

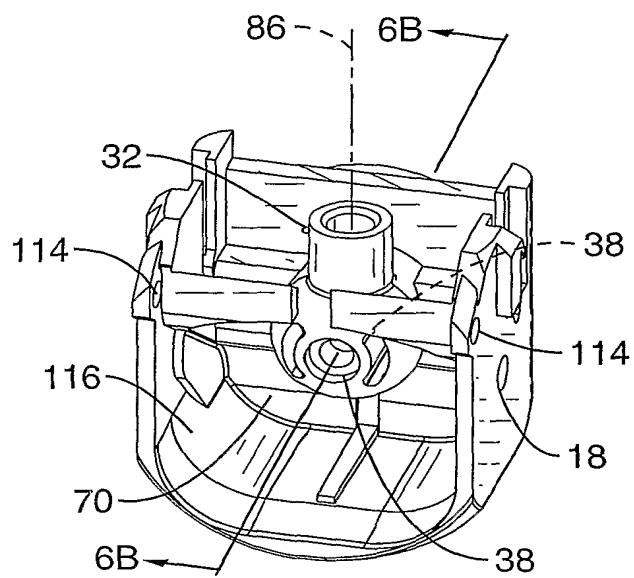


FIG. 6A

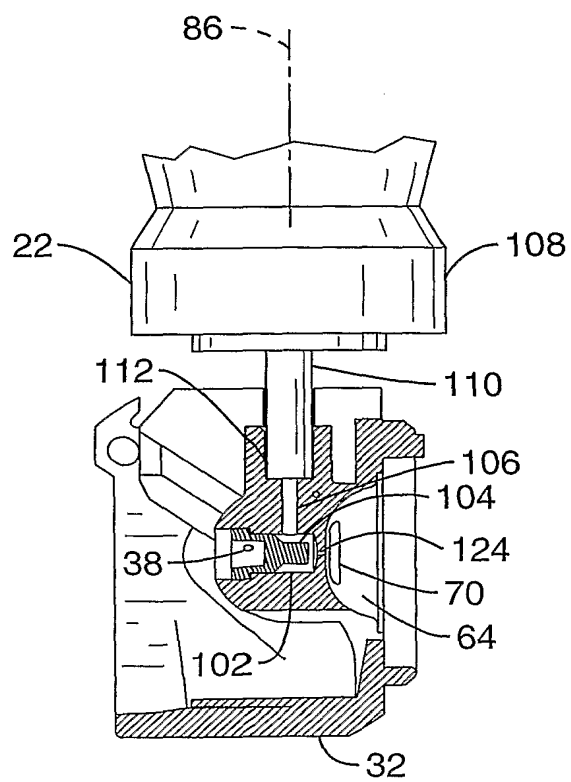


FIG. 6B

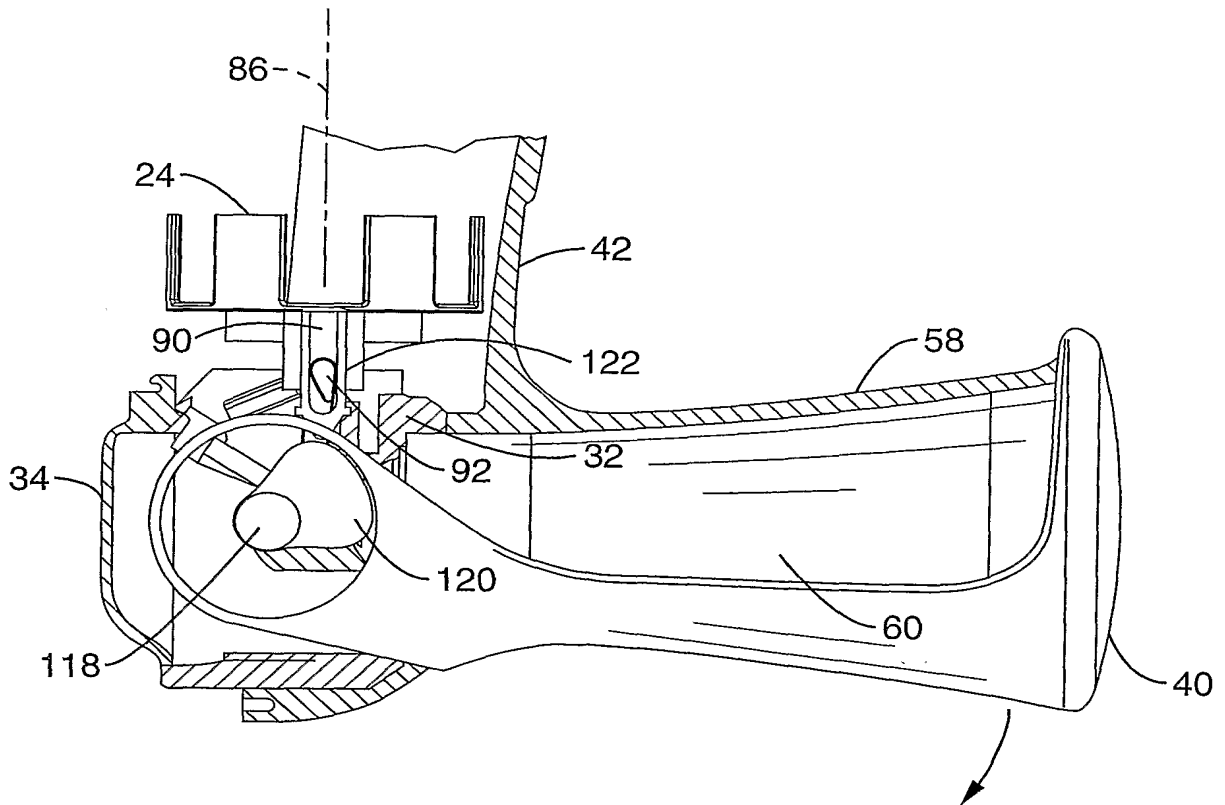


FIG. 7A

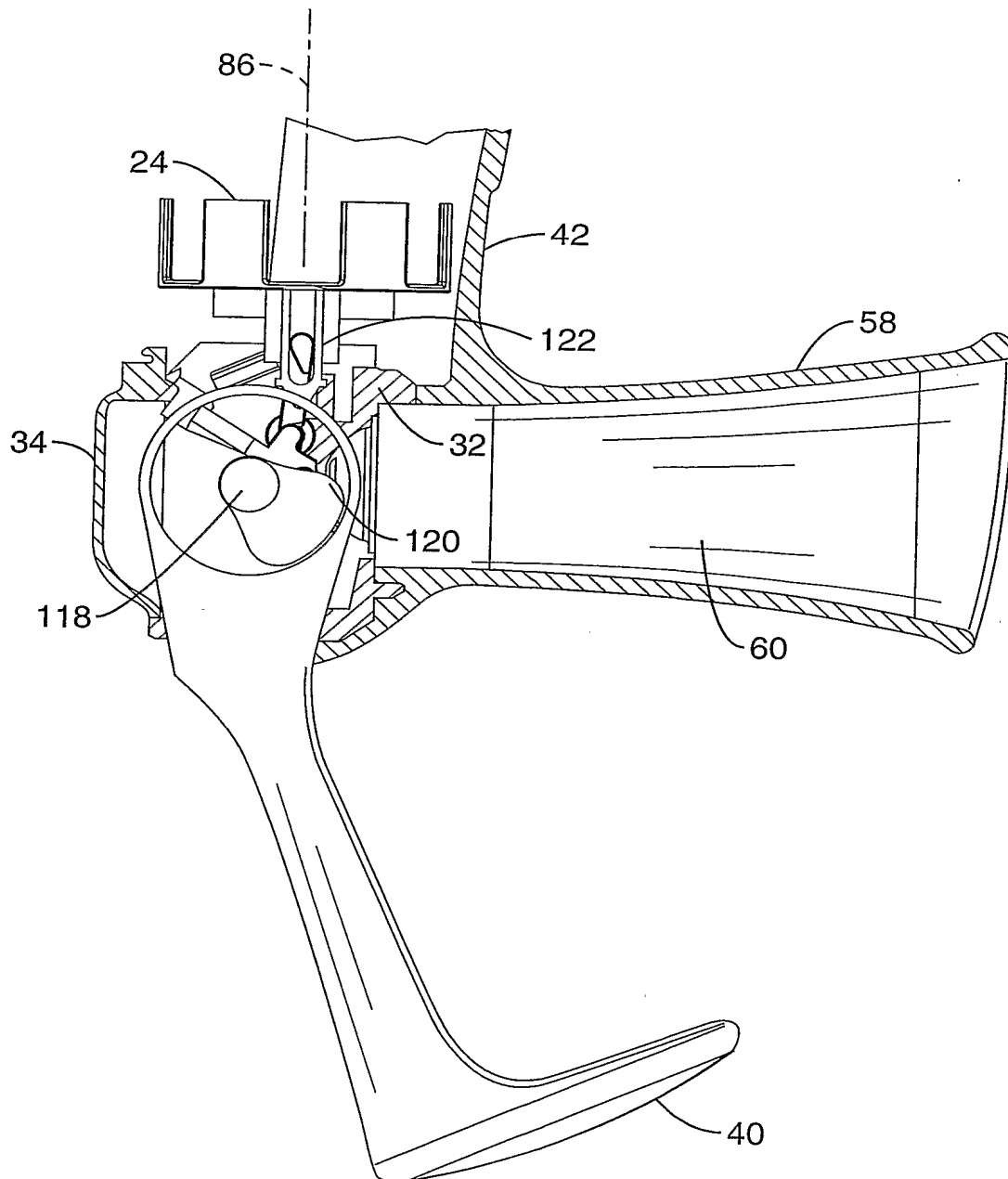


FIG. 7B

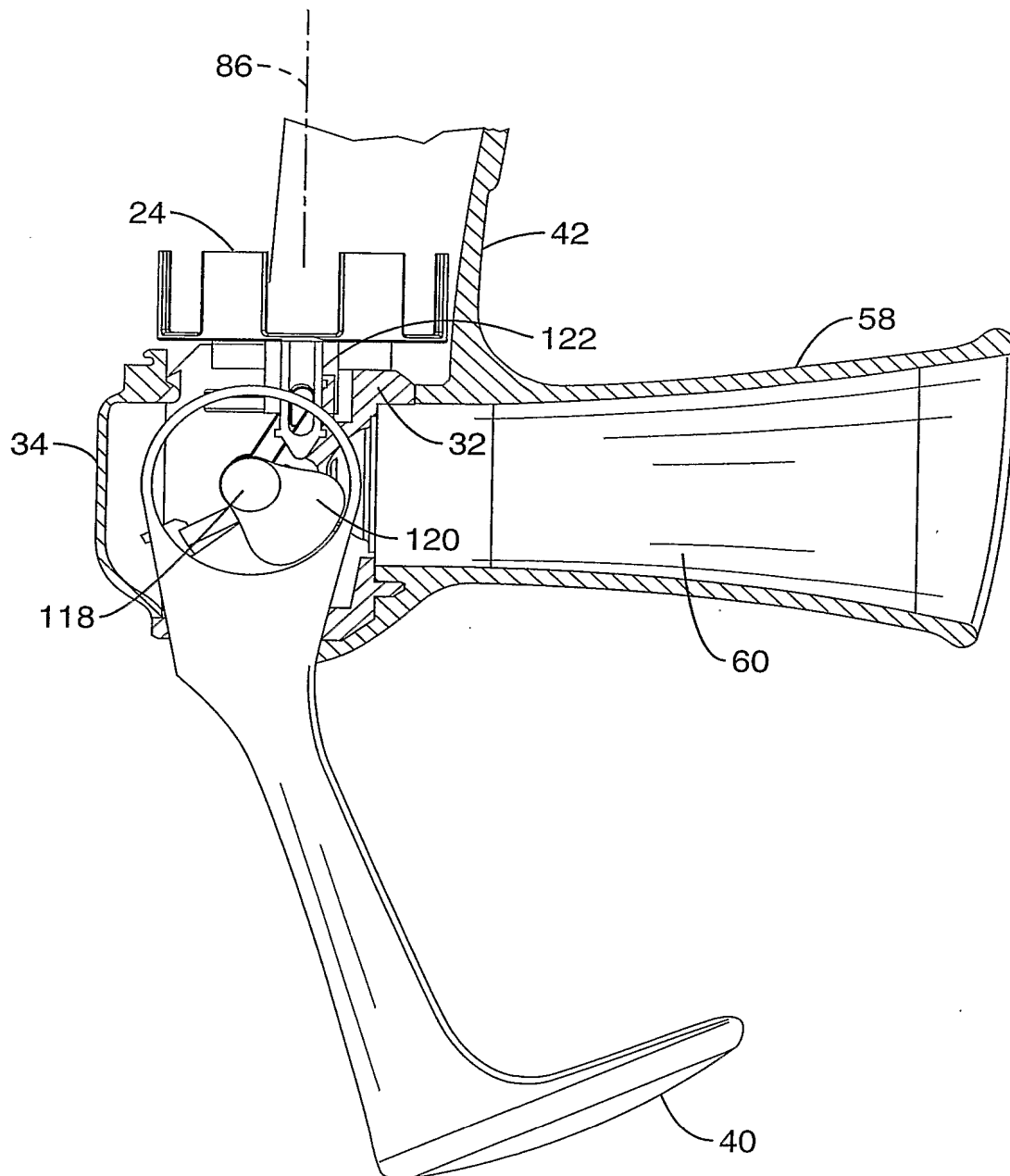


FIG. 7C

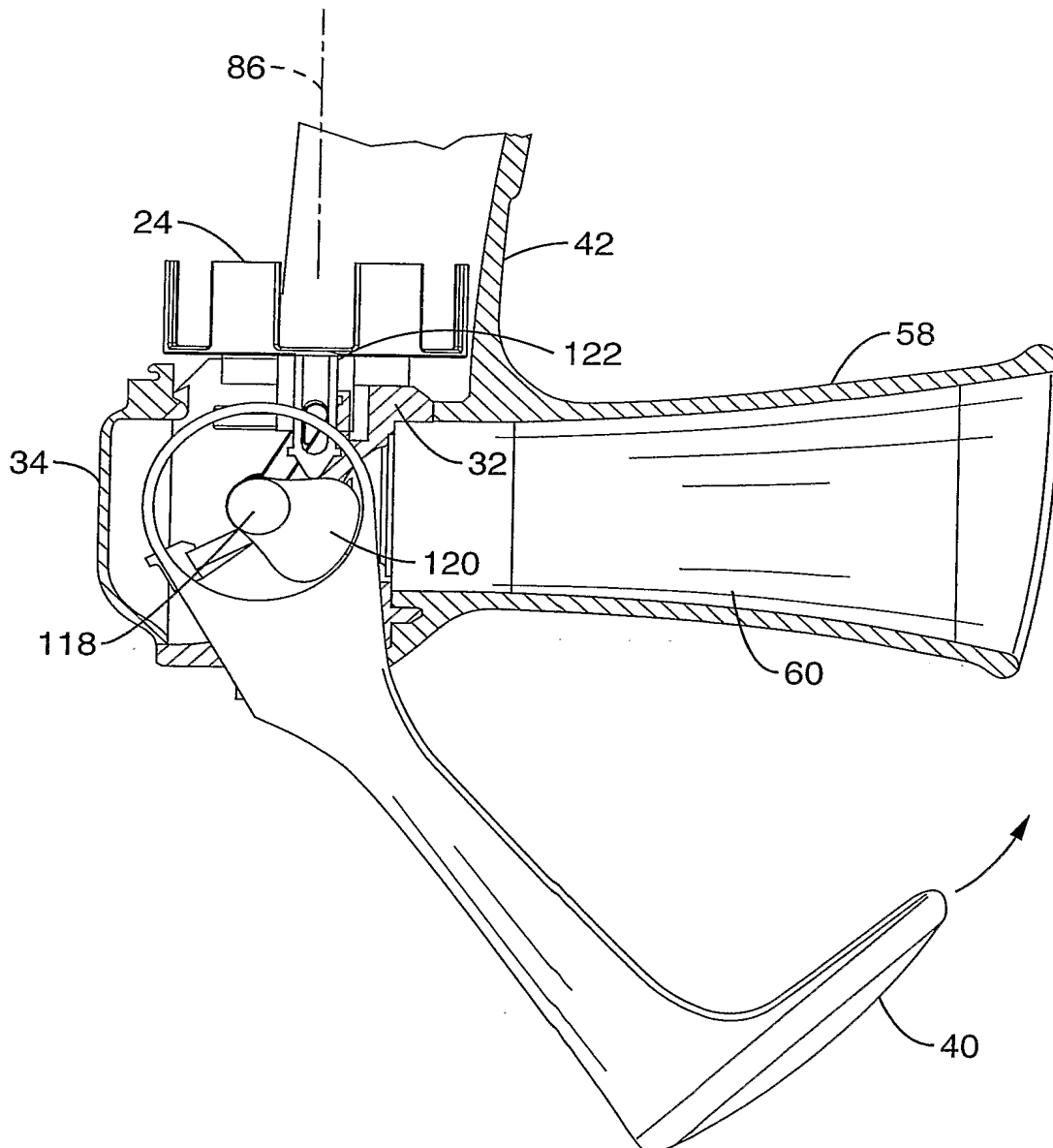


FIG. 7D

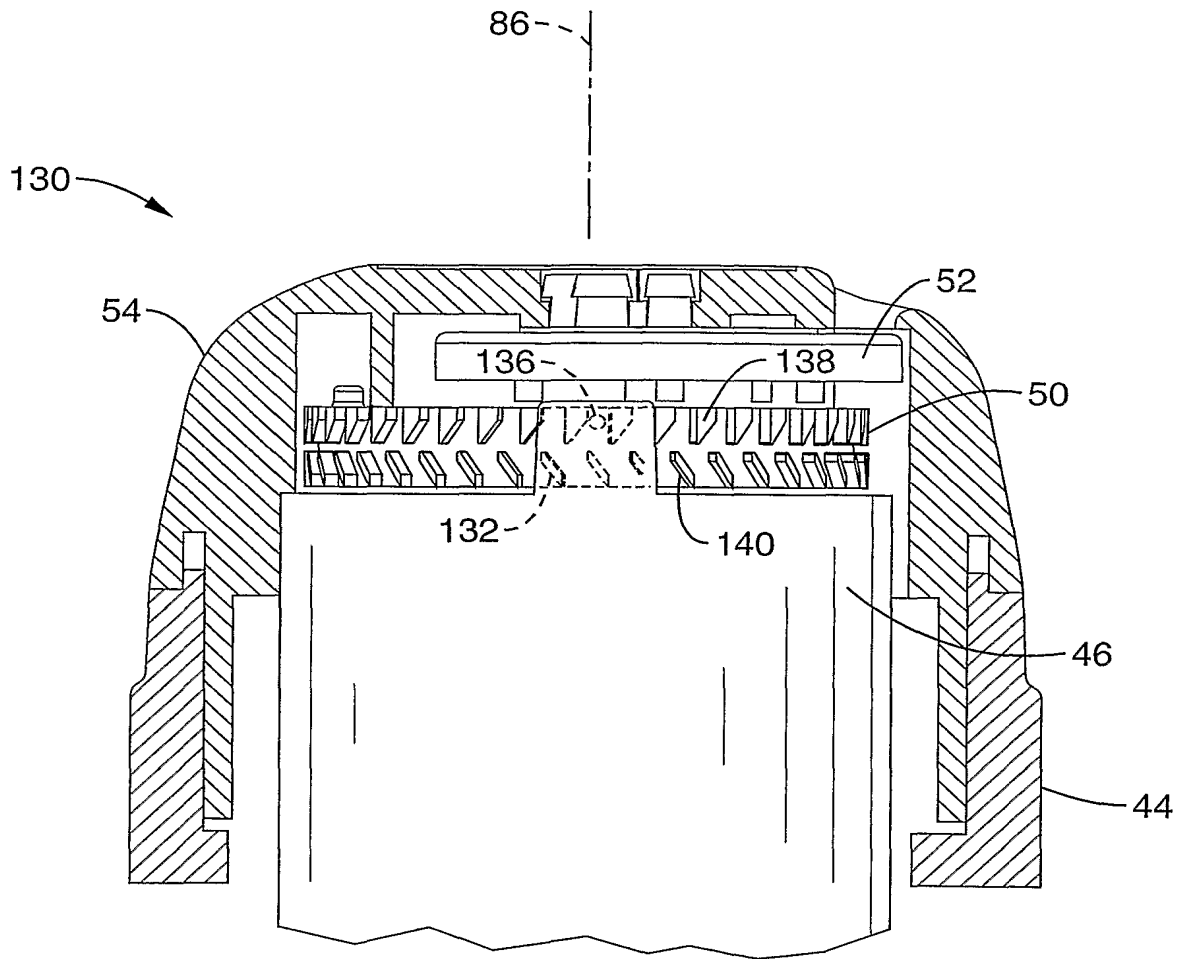


FIG. 8A

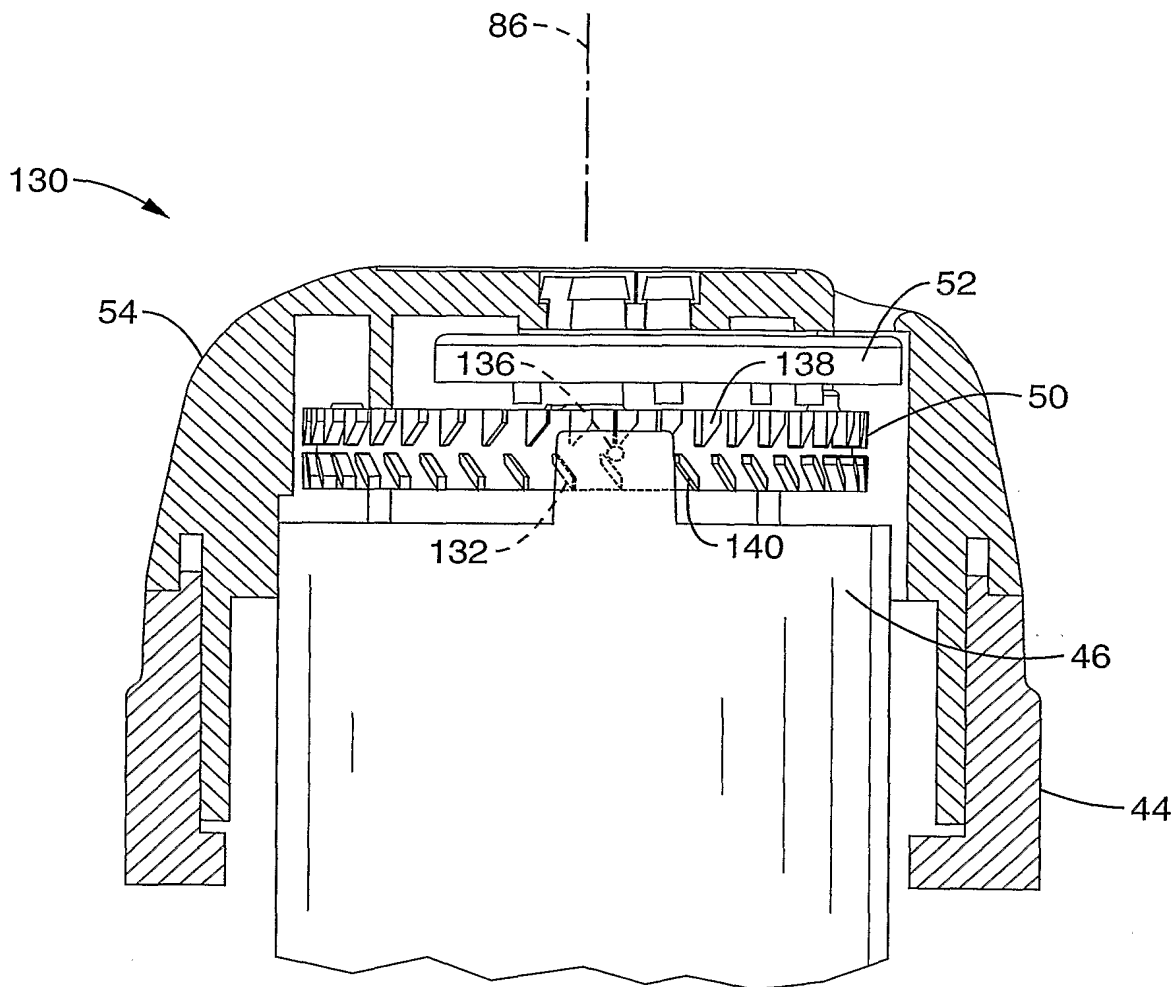


FIG. 8B

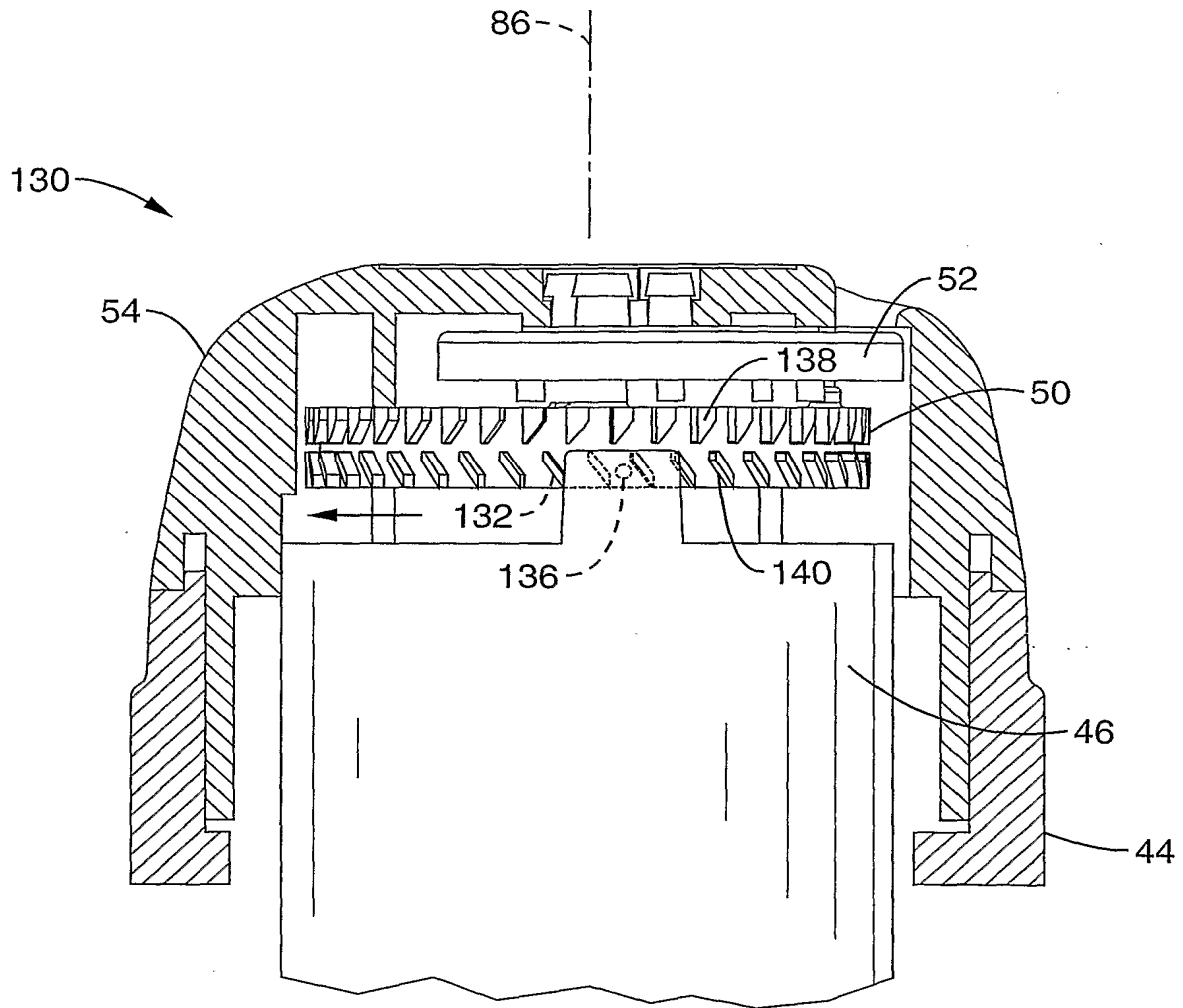


FIG. 8C

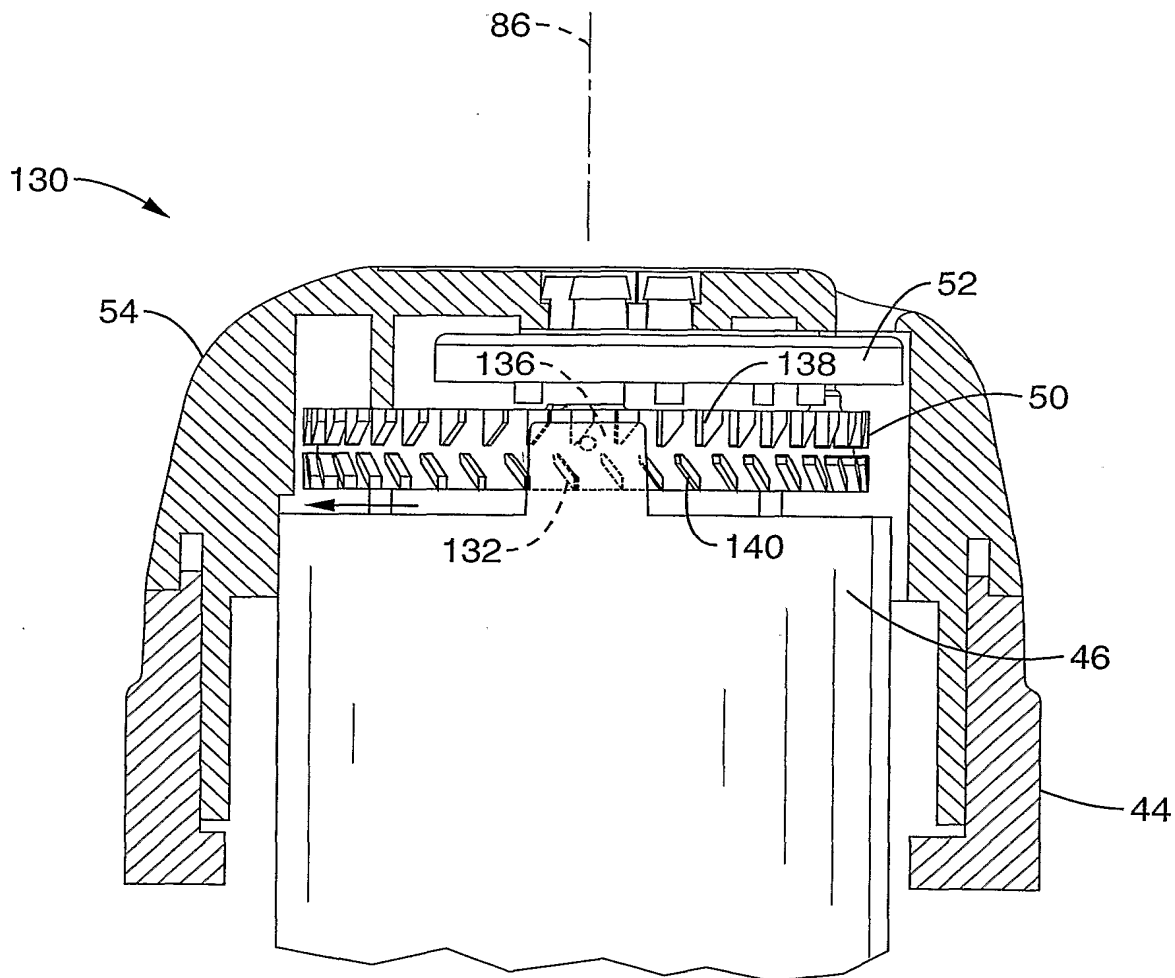


FIG. 8D

20/33

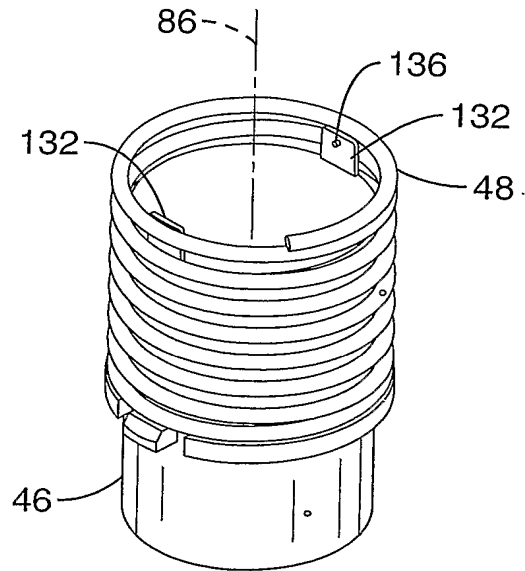


FIG. 9

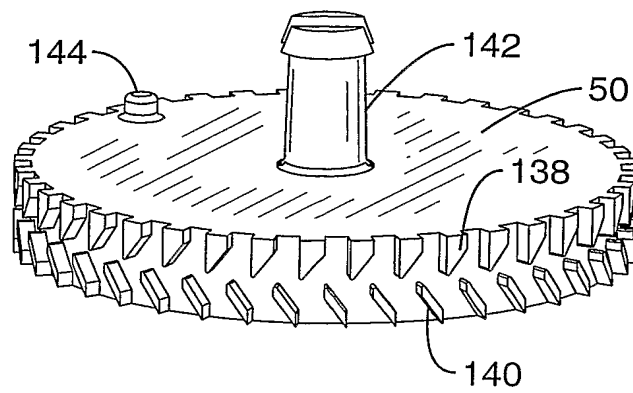


FIG. 10

21/33

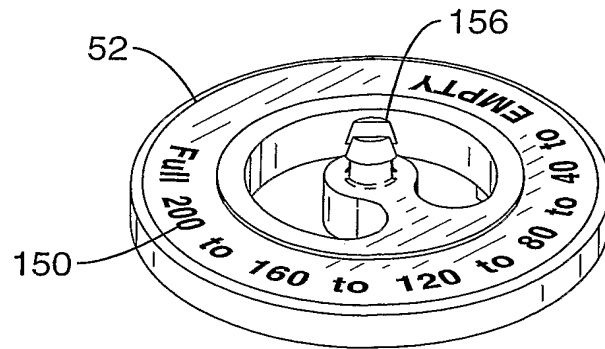


FIG. 11A

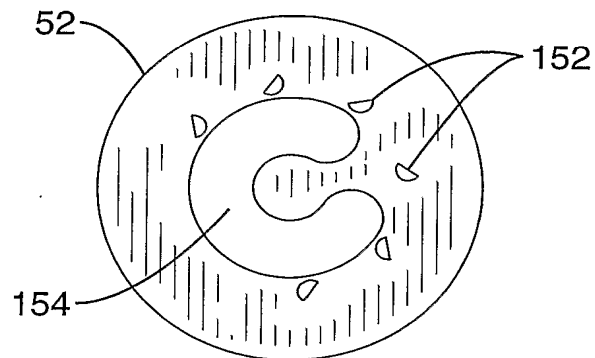


FIG. 11B

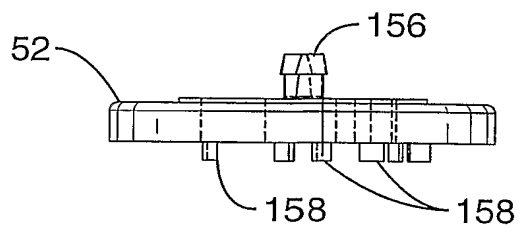


FIG. 11C

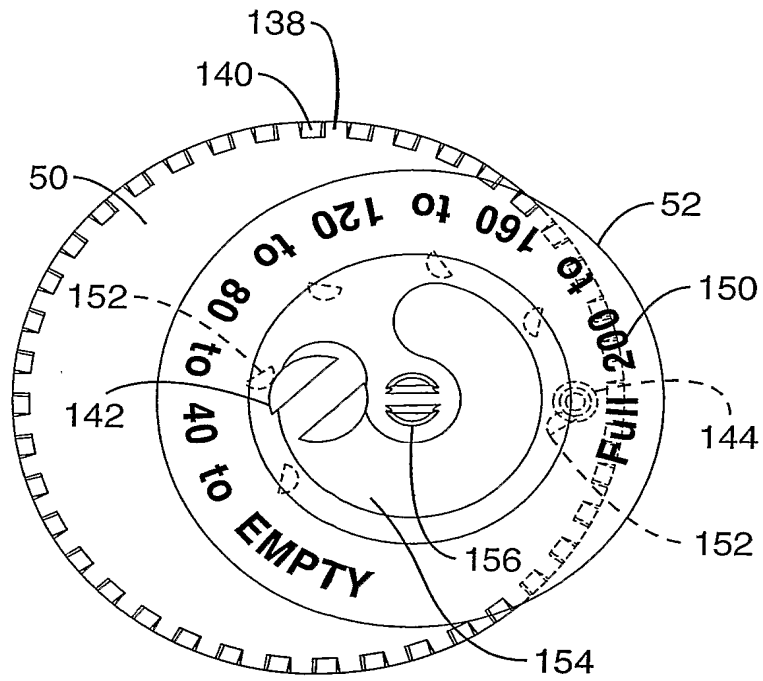


FIG. 12A

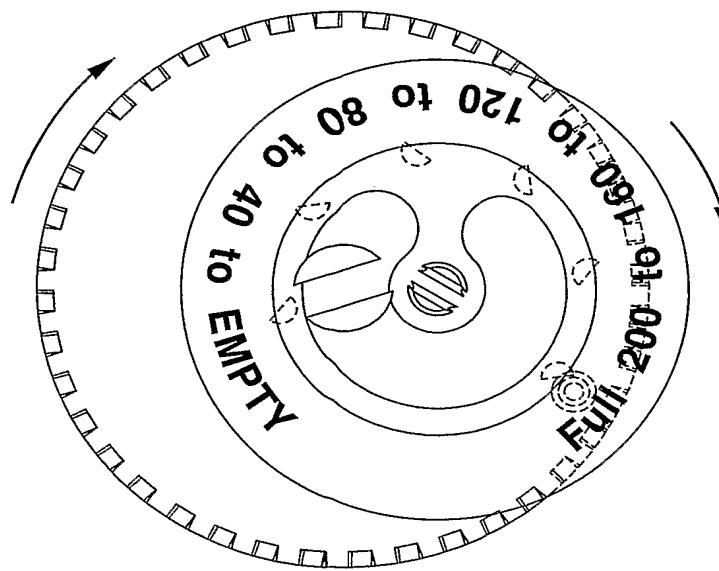


FIG. 12B

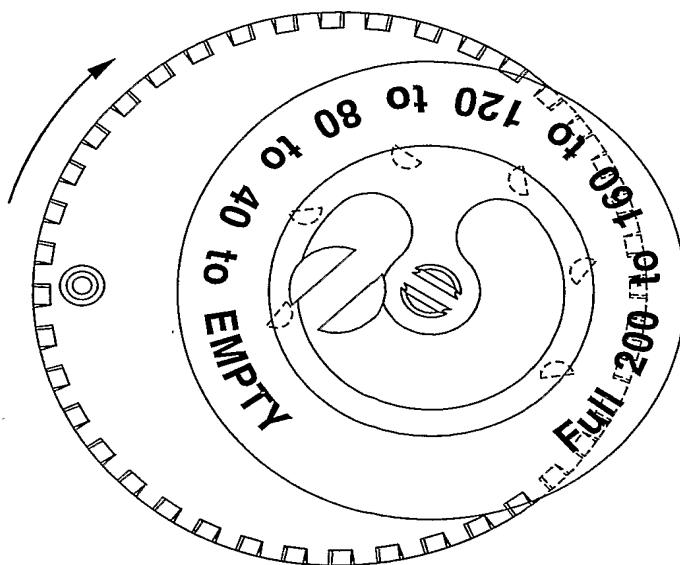


FIG. 12C

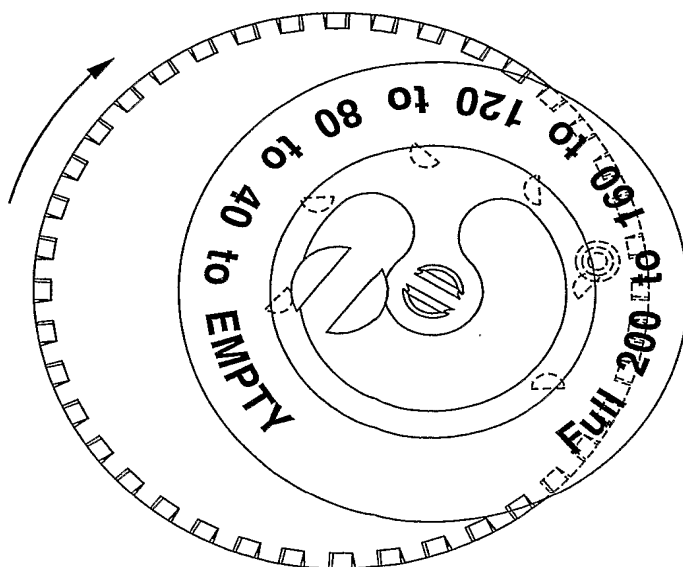


FIG. 12D



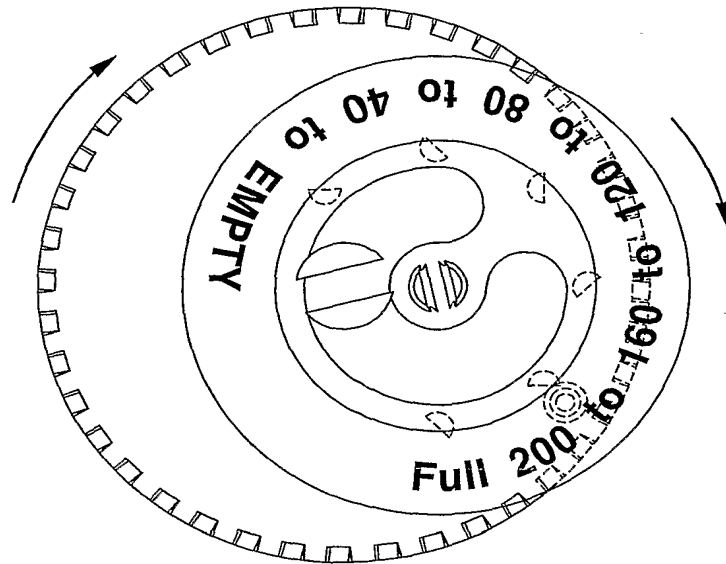


FIG. 12E

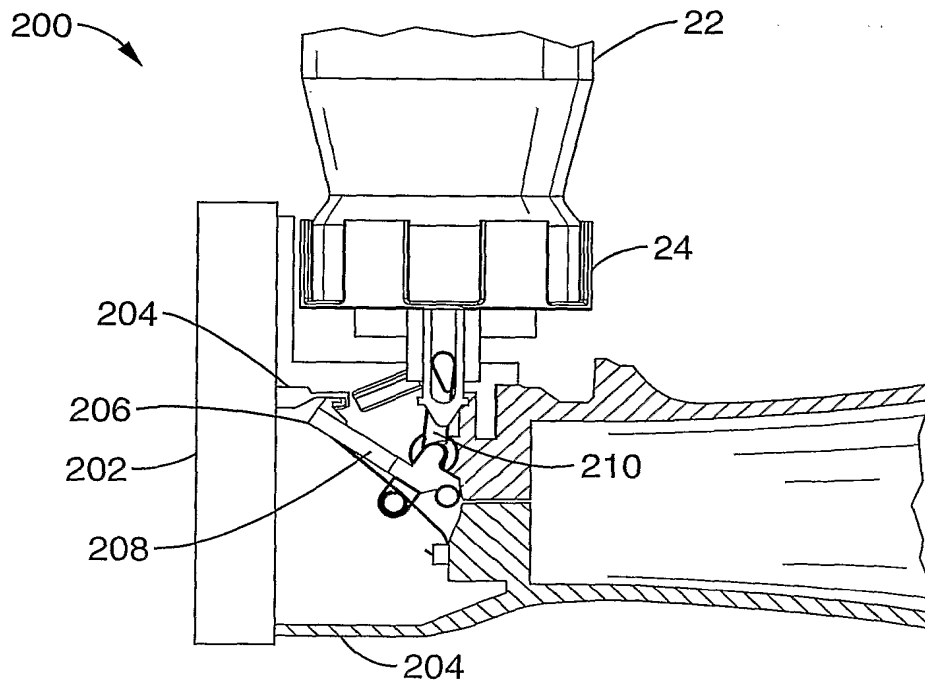


FIG. 13

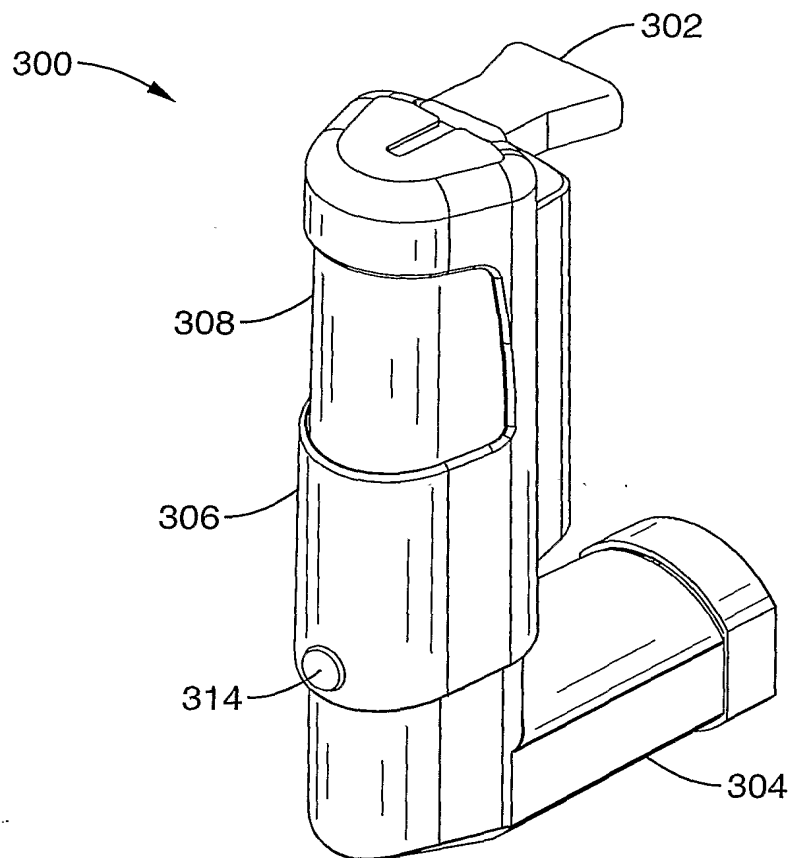


FIG. 14

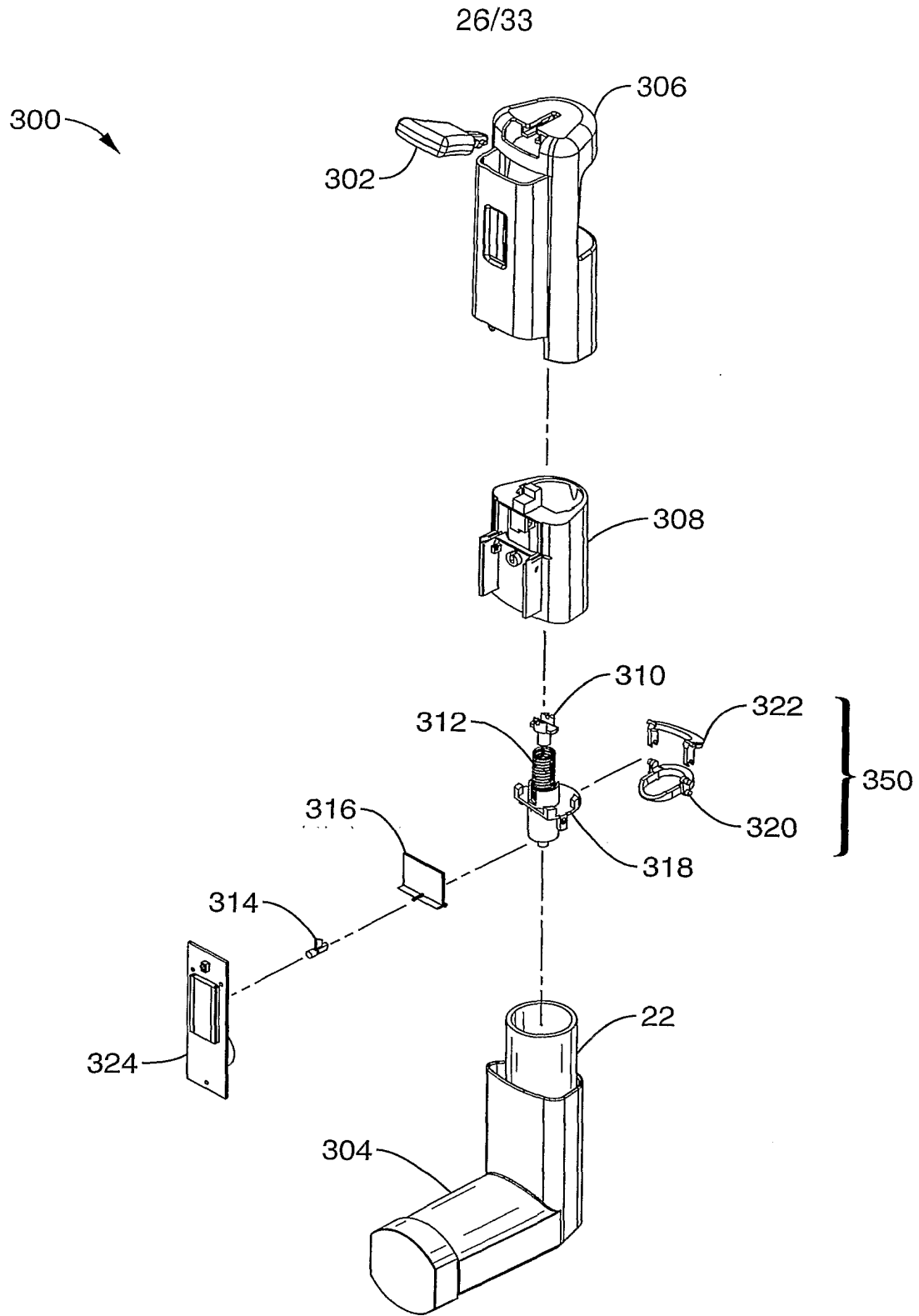


FIG. 15

27/33

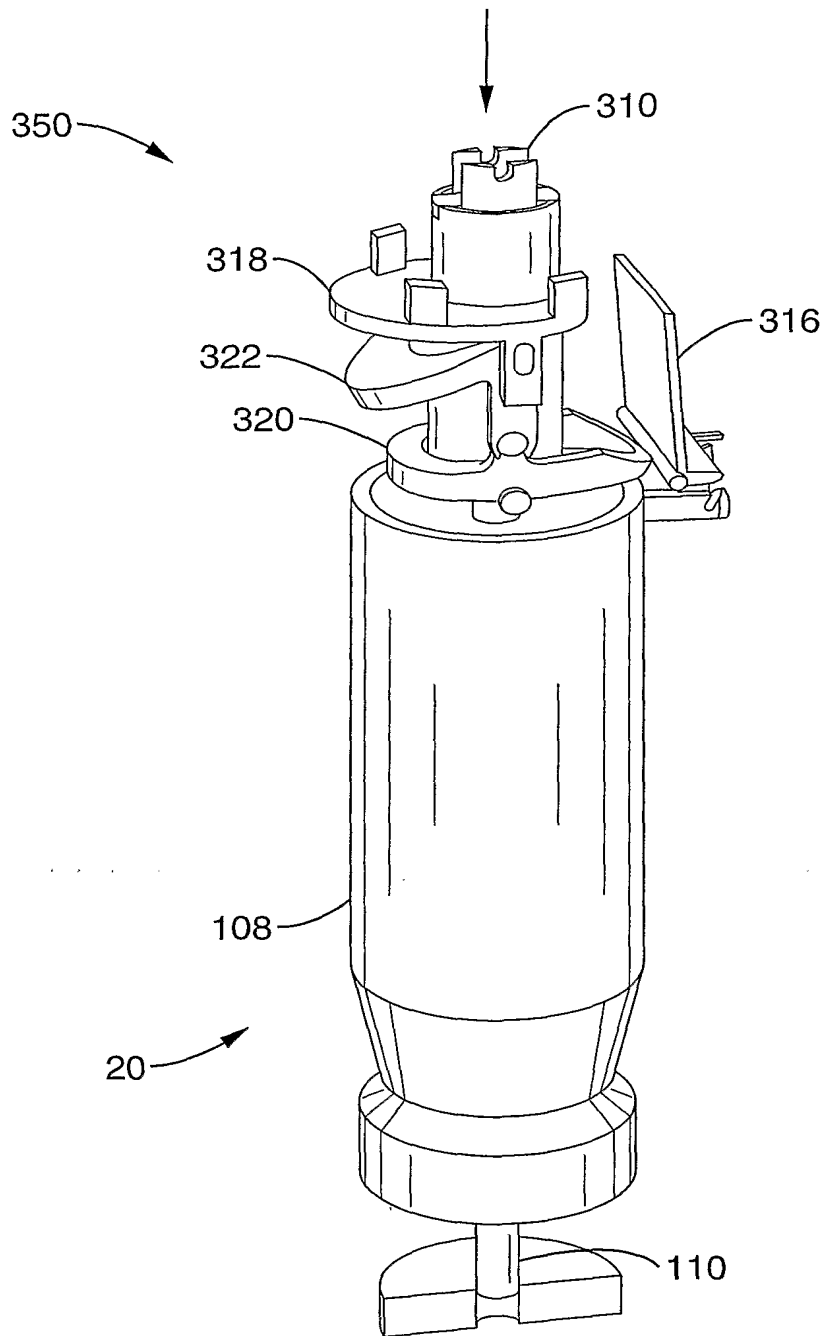


FIG. 16A

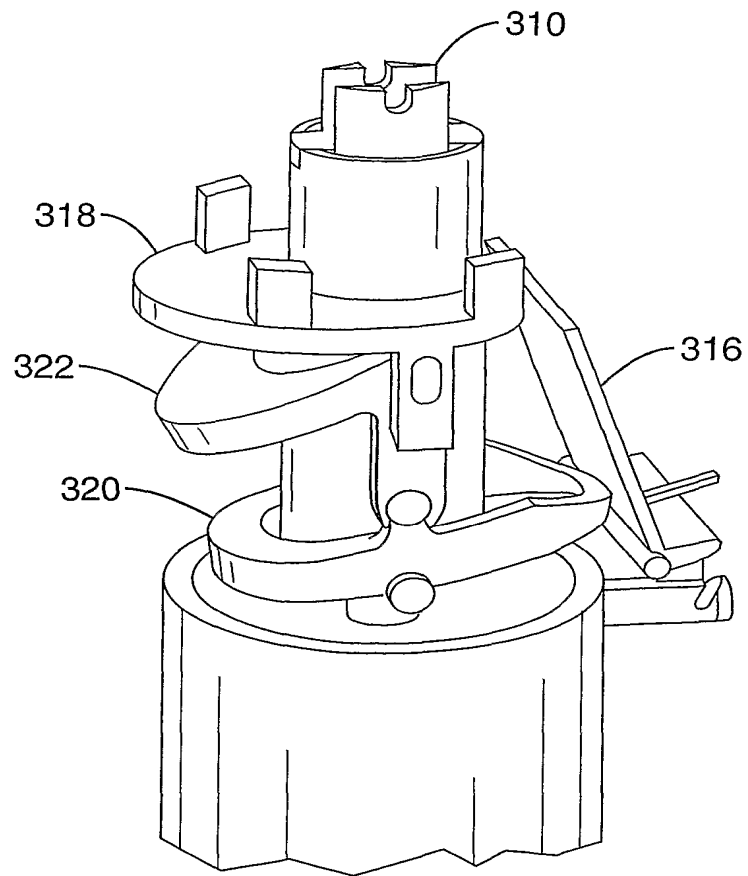


FIG. 16B

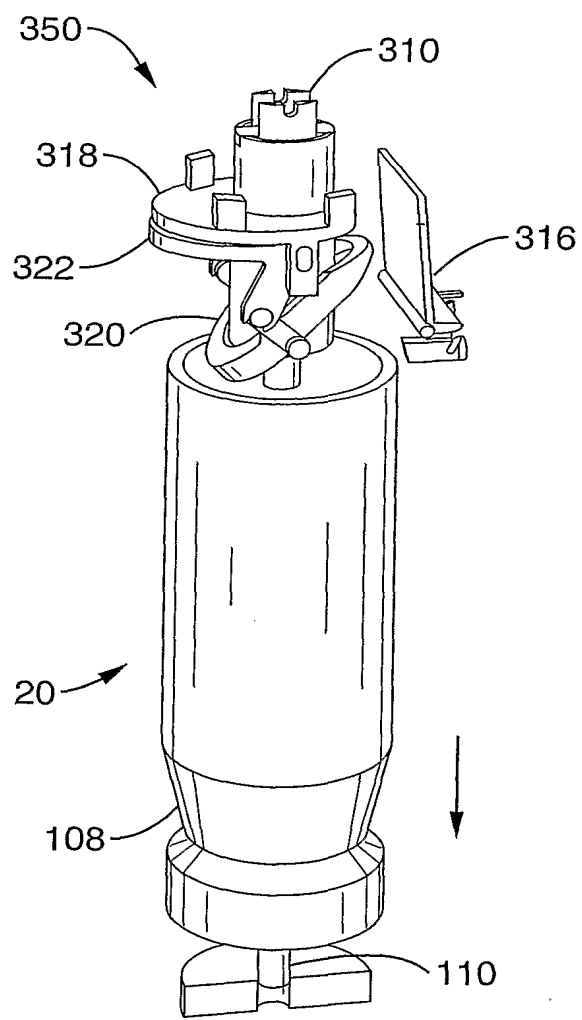


FIG. 16C

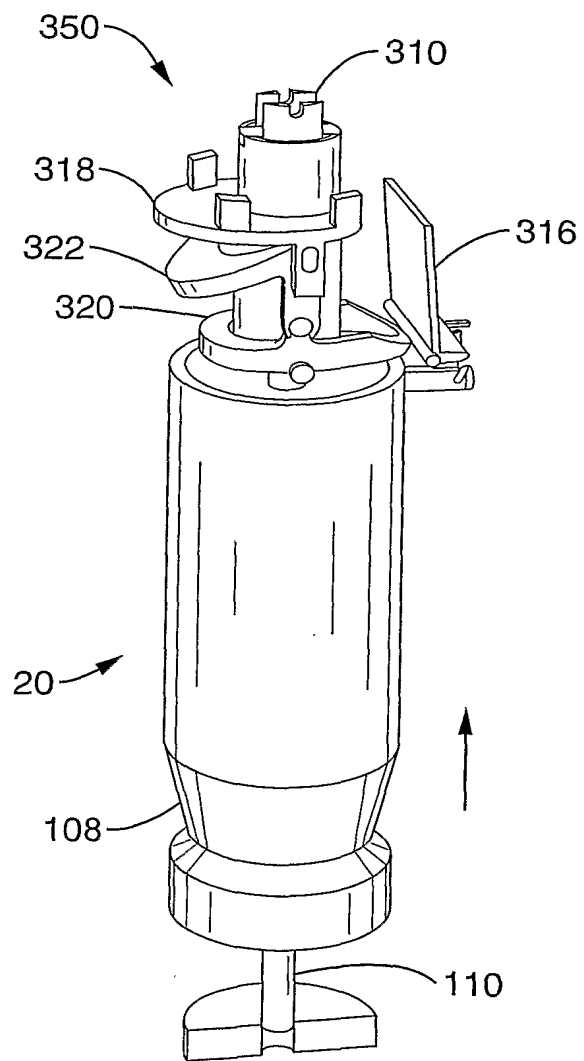


FIG. 16D

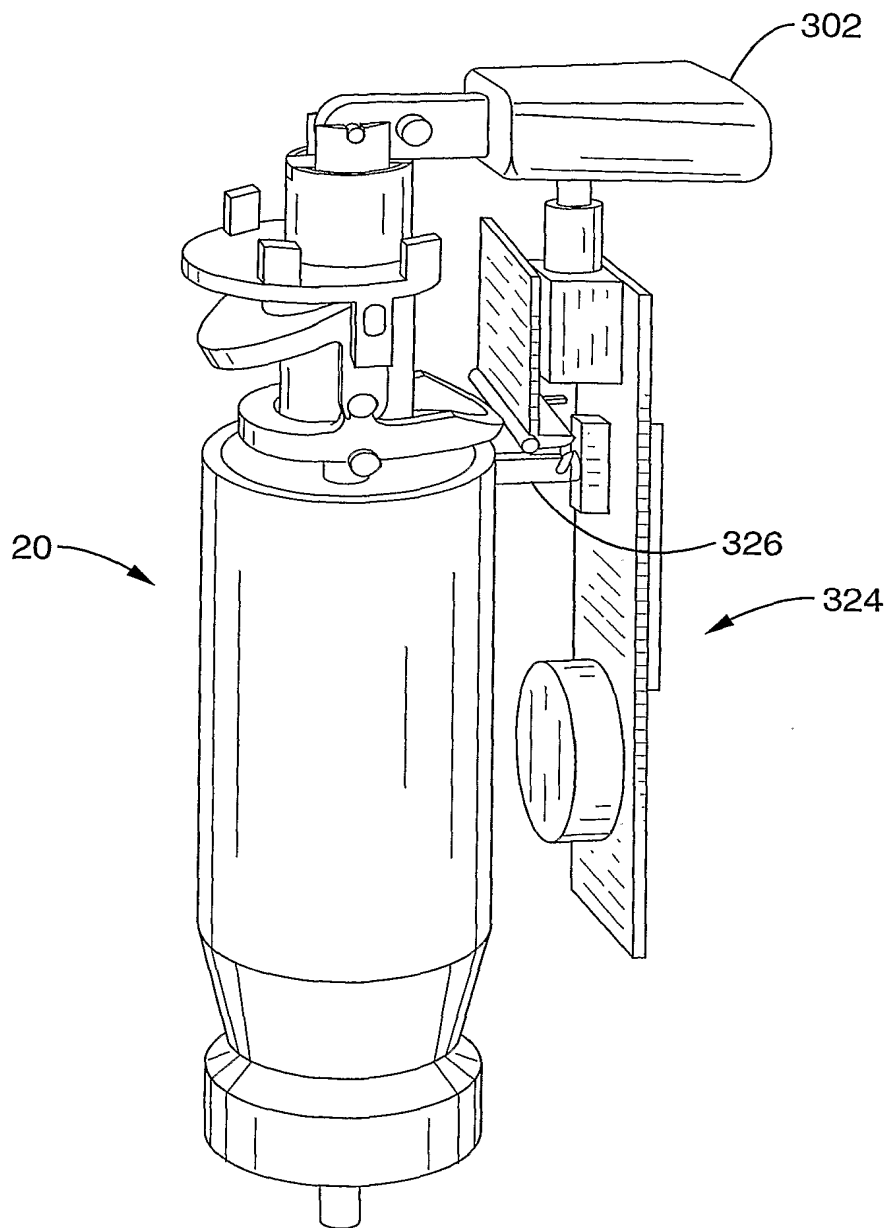


FIG. 17

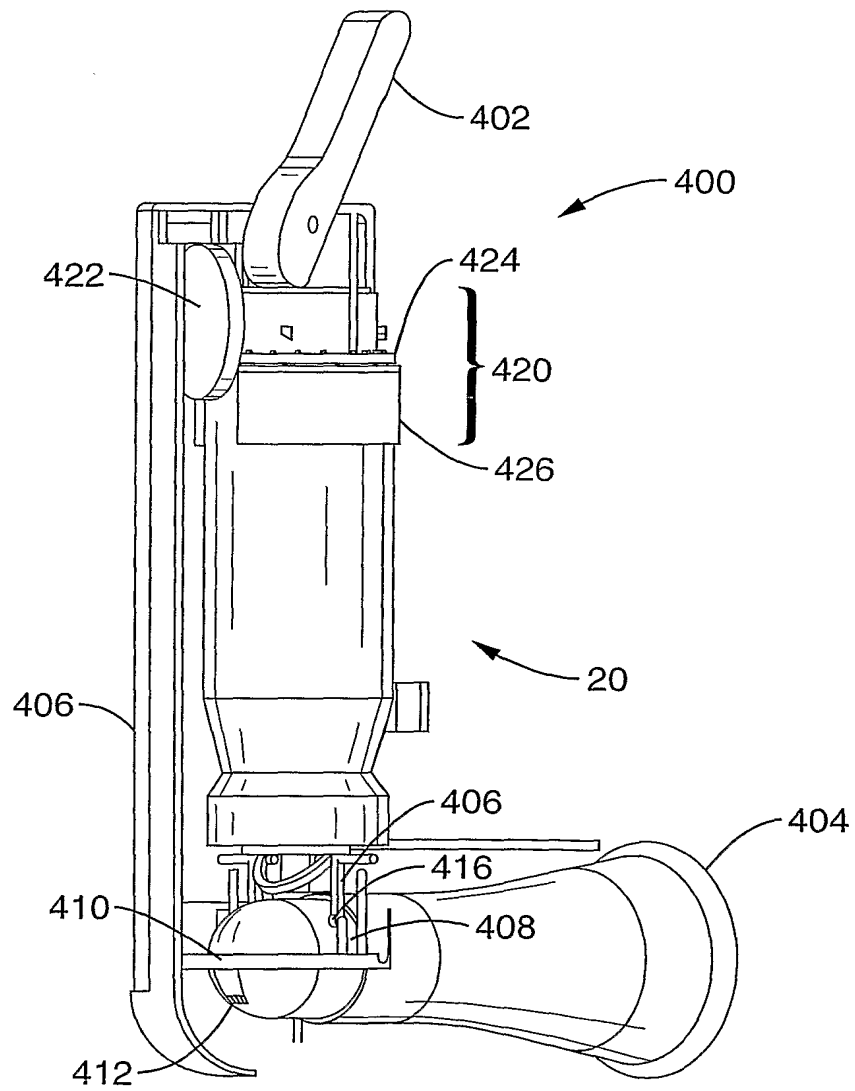


FIG. 18

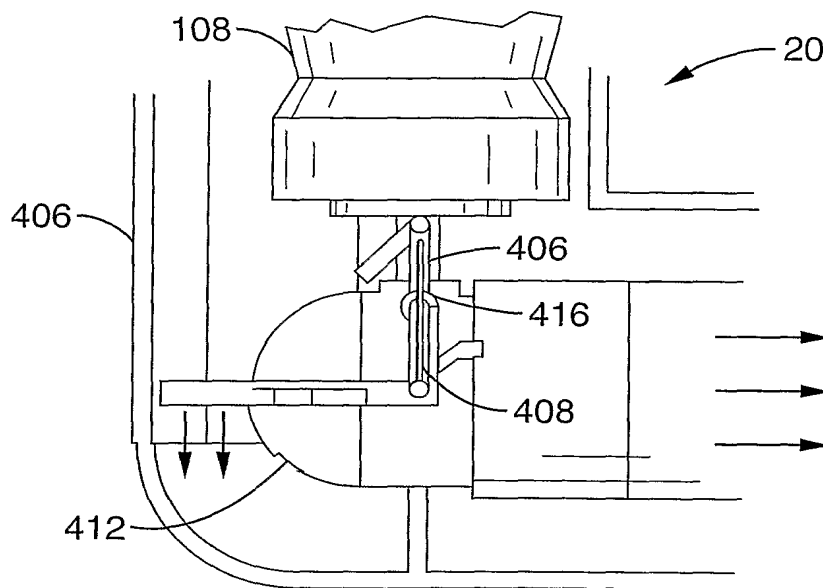


FIG. 19A

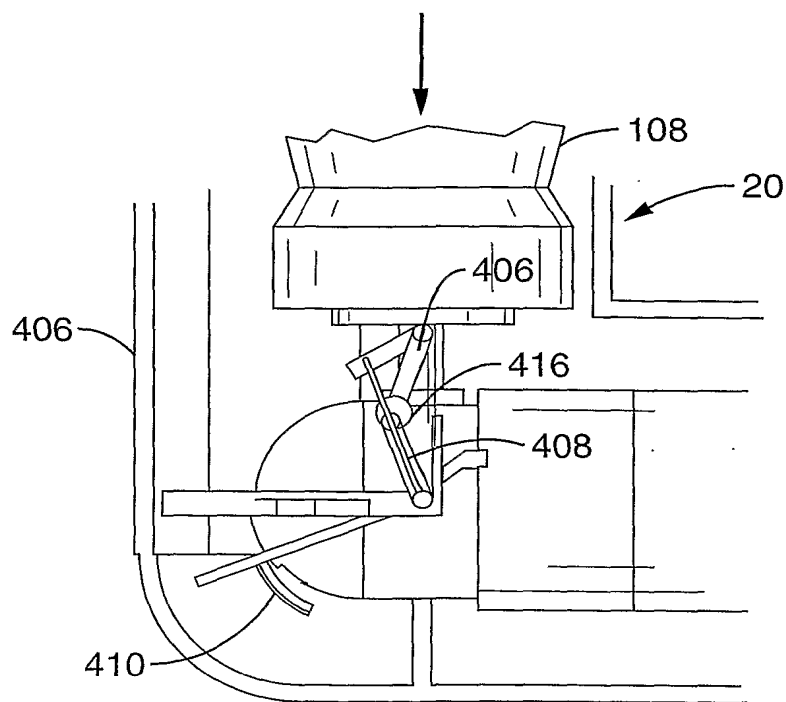


FIG. 19B

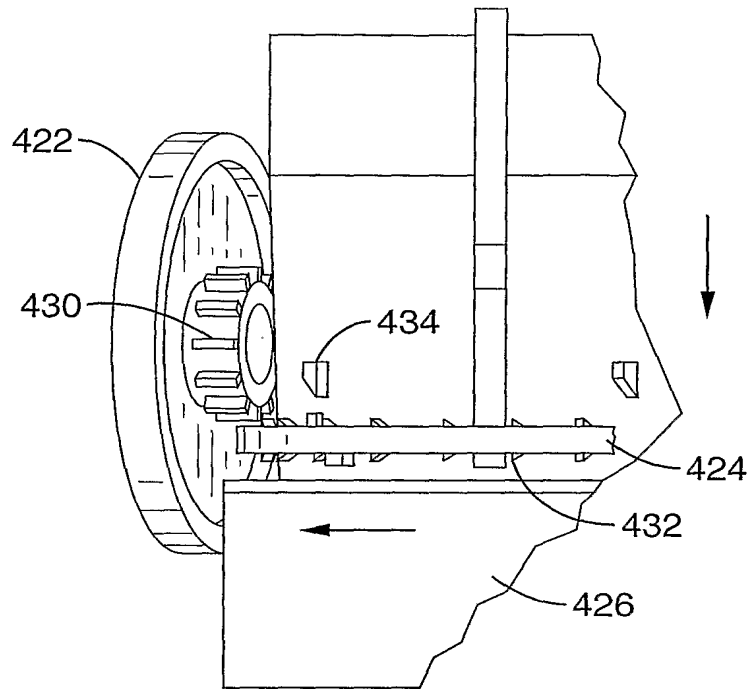


FIG. 20A

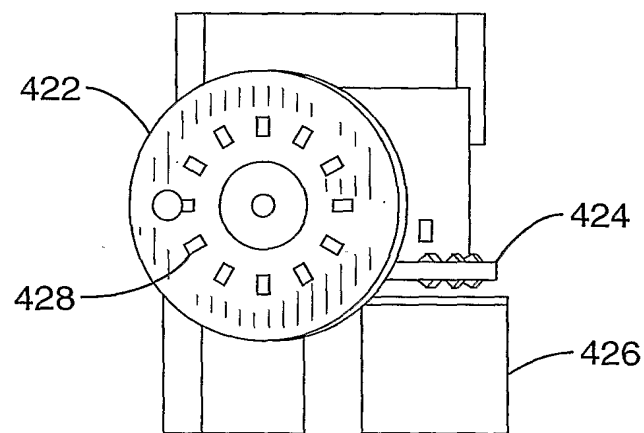


FIG. 20B

INTERNATIONAL SEARCH REPORT

Application No
PCT/GB2004/003058

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 A61M15/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 A61M

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 6 405 727 B1 (HEARNE DAVID JOHN ET AL) 18 June 2002 (2002-06-18)	1-13, 19-32, 34, 36-46, 48,49
A	column 4, line 13 - column 8, line 29	33,47, 50-52
X	WO 93/24167 A (NORTON HEALTHCARE LTD ; HOLROYD MICHAEL JOHN (GB)) 9 December 1993 (1993-12-09)	1-13,19, 20, 29-31, 34, 36-38, 41-45, 49,50
A	page 5, line 19 - page 11, line 34; figure 1	24-28



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

* Special categories of cited documents:

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *&* document member of the same patent family

Date of the actual completion of the international search

23 November 2004

Date of mailing of the international search report

02 DEC 2004

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Kroeders, M

INTERNATIONAL SEARCH REPORT

Application No
PCT/GB2004/003058

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	<p>US 2002/104532 A1 (GEERT-JENSEN ANDERS ET AL) 8 August 2002 (2002-08-08)</p> <p>page 3, left-hand column, paragraph 47 - page 4, left-hand column, paragraph 62; figure 7 page 5, left-hand column, paragraph 77 - paragraph 79</p>	<p>1-8, 12, 13, 19-27, 29-31, 34, 36-43, 49</p>
X	<p>US 5 069 204 A (SMITH DAVID K ET AL) 3 December 1991 (1991-12-03) cited in the application</p> <p>column 3, line 65 - column 6, line 63; figures 4,5</p>	<p>1-6, 12, 13, 19-25, 27, 28, 34, 36-38, 41-44, 49</p>
X	<p>US 5 349 945 A (LAW BRIAN R ET AL) 27 September 1994 (1994-09-27)</p> <p>column 2, line 30 - column 5, line 11</p>	<p>1-6, 12, 13, 19, 20, 22, 24, 25, 29, 30, 34-41, 49</p>
A	<p>US 4 972 830 A (LEE JAMES I C ET AL) 27 November 1990 (1990-11-27) cited in the application column 3, line 25 - line 40; figure 3 column 5, line 24 - line 40; figure 7</p>	<p>14-18</p>
A	<p>US 2002/195102 A1 (GODFREY JAMES WILLIAM ET AL) 26 December 2002 (2002-12-26)</p> <p>page 3, left-hand column, paragraph 45 - page 4, left-hand column, paragraph 51; figures 2-4</p>	<p>7-11, 31-33, 45-48, 50-52</p>

INTERNATIONAL SEARCH REPORT

application No.
PCT/GB2004/003058

Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

see additional sheet

1. ☒ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-6,11, 12-30, 34, 35, 36-44, 49

an inhaler/apparatus for dispensing metered doses of medicament, comprising:

- A) a fluid source of medicament (or connection therefore)
 - B) a transducer
 - C) a loading member
 - D) collapsable retainer/linkage
 - E) releasable support for D)
-

2. claims: 7-10, 31-33, 45-48, 50-52

an inhaler/apparatus for dispensing metered doses of medicament, comprising:

- A) a fluid source of medicament
 - F) a container sleeve with a radial protrusion, actuating
 - G) a first wheel indicating the number of doses
-

INTERNATIONAL SEARCH REPORT

Application No
PCT/GB2004/003058

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
US 6405727	B1	18-06-2002	AT 281859 T	15-11-2004
			AU 729716 B2	08-02-2001
			AU 7541698 A	11-12-1998
			CA 2290684 A1	26-11-1998
			EP 0984805 A1	15-03-2000
			WO 9852634 A1	26-11-1998
			JP 2001525714 T	11-12-2001
			NZ 500744 A	26-01-2001
WO 9324167	A	09-12-1993	AU 4083993 A	30-12-1993
			CN 1079167 A	08-12-1993
			WO 9324167 A1	09-12-1993
			TR 26757 A	15-05-1995
			ZA 9303639 A	20-12-1993
US 2002104532	A1	08-08-2002	US 2001025639 A1	04-10-2001
			US 2003192535 A1	16-10-2003
			AU 772561 B2	29-04-2004
			AU 6492399 A	10-04-2000
			AU 6492499 A	10-04-2000
			AU 772572 B2	29-04-2004
			AU 6492599 A	10-04-2000
			AU 772556 B2	29-04-2004
			AU 6492699 A	10-04-2000
			BR 9913921 A	19-06-2001
			BR 9913924 A	19-06-2001
			BR 9913927 A	19-06-2001
			BR 9913983 A	12-06-2001
			CA 2344358 A1	30-03-2000
			CA 2344381 A1	30-03-2000
			CA 2344382 A1	30-03-2000
			CA 2344383 A1	30-03-2000
			CN 1320055 T	31-10-2001
			CN 1320056 T	31-10-2001
			CN 1320057 T	31-10-2001
			CN 1320058 T	31-10-2001
			EP 1115444 A1	18-07-2001
			EP 1115445 A1	18-07-2001
			EP 1115446 A1	18-07-2001
			EP 1115447 A1	18-07-2001
			JP 2002526209 T	20-08-2002
			JP 2002526210 T	20-08-2002
			JP 2002526211 T	20-08-2002
			JP 2002526212 T	20-08-2002
			NO 20011257 A	13-03-2001
			NO 20011383 A	04-05-2001
			NO 20011384 A	03-05-2001
			NO 20011385 A	21-05-2001
			NZ 510478 A	27-09-2002
			WO 0016835 A1	30-03-2000
			WO 0016836 A1	30-03-2000
			WO 0016837 A1	30-03-2000
			WO 0016838 A1	30-03-2000
			TW 458788 B	11-10-2001
			TW 412426 B	21-11-2000
			TW 446564 B	21-07-2001
			TW 421601 B	11-02-2001
			US 2002088458 A1	11-07-2002

INTERNATIONAL SEARCH REPORT

 Application No
 PCT/GB2004/003058

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 2002104532 A1		US 2002100473 A1 US 6415784 B1 US 2003230305 A1	01-08-2002 09-07-2002 18-12-2003
US 5069204 A	03-12-1991	AT 99553 T CA 2023807 A1 DE 69005738 D1 DE 69005738 T2 DK 414536 T3 EP 0414536 A2 JP 3170165 A NZ 235008 A	15-01-1994 24-02-1991 17-02-1994 28-07-1994 16-05-1994 27-02-1991 23-07-1991 23-12-1993
US 5349945 A	27-09-1994	AU 9060491 A DE 69108929 D1 DE 69108929 T2 EP 0559757 A1 WO 9209324 A1	25-06-1992 18-05-1995 23-11-1995 15-09-1993 11-06-1992
US 4972830 A	27-11-1990	NONE	
US 2002195102 A1	26-12-2002	US 2003209239 A1 AU 741218 B2 AU 8213898 A BR 9809983 A CA 2293487 A1 EP 0988078 A1 JP 3487867 B2 JP 2000513634 T US 6474331 B1 AP 1126 A AT 274952 T AT 251481 T AT 215389 T AU 741693 B2 AU 8213798 A AU 742913 B2 AU 8436498 A BR 9809554 A BR 9809980 A CA 2293484 A1 CA 2293488 A1 CN 1265601 T DE 69804609 D1 DE 69804609 T2 DE 69818819 D1 DE 69818819 T2 DE 69826039 D1 DK 988077 T3 DK 986412 T3 EA 1396 B1 EG 21520 A WO 9856444 A1 WO 9856445 A1 WO 9856446 A1 EP 1163922 A2 EP 1475116 A2 EP 0988077 A1	13-11-2003 29-11-2001 30-12-1998 01-08-2000 17-12-1998 29-03-2000 19-01-2004 17-10-2000 05-11-2002 05-12-2002 15-09-2004 15-10-2003 15-04-2002 06-12-2001 30-12-1998 17-01-2002 30-12-1998 20-06-2000 01-08-2000 17-12-1998 17-12-1998 06-09-2000 08-05-2002 12-09-2002 13-11-2003 12-08-2004 07-10-2004 12-01-2004 22-07-2002 26-02-2001 28-11-2001 17-12-1998 17-12-1998 17-12-1998 19-12-2001 10-11-2004 29-03-2000

INTERNATIONAL SEARCH REPORT

Application No
PC1/GB2004/003058

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 2002195102	A1	EP 0986412 A1	22-03-2000
		ES 2207841 T3	01-06-2004
		ES 2175737 T3	16-11-2002
		HK 1023956 A1	27-09-2002
		HR 980304 A1	30-04-1999
		HU 0003328 A2	28-02-2001
		ID 24128 A	06-07-2000
		JP 3487865 B2	19-01-2004
		JP 2000513632 T	17-10-2000
		JP 3487866 B2	19-01-2004
		JP 2000513633 T	17-10-2000
		MA 24562 A1	31-12-1998
		NO 996085 A	09-02-2000
